Pro-SD/GSD





Automation for sliding doors

Instructions and warnings for installation and use



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Warranty

NICE NORTH AMERICA warrants that materials and workmanship are free from defects for a period of four (4) years or 100,000 cycles, whichever comes first. The start of the warranty will be determined by the date of invoice. Materials returned to Nice deemed defective after examination will be returned at the option of Nice with repaired, new, or re-manufactured parts.

NICE NORTH AMERICA will not be responsible for any charges incurred in the process of returning defective material. All returned material must be received pre-paid, or it will not be accepted.

This warranty is limited, and in lieu of all other warranties expressed or implied. There is no expressed liability due on the part of the seller.

MP00041-44	#40 Drive Chain		
*	#50 reduction chain and sprockets		
MP00023	Double V-belt reduction (PRO-SD)		
MP00045	Cast-iron Pillow block bearings on drive		
MP00039	High Cycle modification (PRO-SD)		
PRO-SDW/GSDW	Waterproof Modification		
PRO-SD4X/GSD4X_	Corrosion Proof Modification		
PRO-SDX/GSDX	Explosion Proof Modification		
MP00007*	115 Volt Control Circuit		
MP00061**	1.5 Sec Time Delay on Reverse		
MP00001**	Timer to Close		
PRO-PL	Separate Control Panel		
MX00005	Bi-parting Option		
MX00006	Fire Door Option (Single Slide)		
MX00007	Fire Door Option (Bi-Parting Slide)		

* Not available for logic board controls

** Standard feature with logic board controls

🔺 WARNING 🔺

DO NOT CONNECT TO ELECTRICAL POWER DURING INSTALLATION OR SERVICING OF OPERATOR.

IMPORTANT

FOR ANY QUESTIONS CONCERNING THE SAFETY OR OPERATION OF THIS OPERATOR PLEASE CONTACT NICE AT 1-877-888-1116.

SAVE THESE INSTRUCTIONS

Verification of Operator and Hardware

Upon delivery of your Nice heavy-duty trolley door operator, please inspect the unit carefully for damage. Verify that operator horsepower, voltage, phase and amperage correspond to available power supply and door application. Check that along with your operator you have received the following standard hardware.

1 x OPEN /CLOSE/STOP 3-button control station	
1 x Set of trolley tracks (door height + 2'6")	
1 x Drive chain package (door height x $2 + 5' 6''$ (1.65m) c/w connecting link	CHARTER CONTROL
1 x Sliding Door Carriage c/w two 3/8" take up bolts	
1 x Trolley track end bracket	o o o
1 x Front idler c/w 41B12 sprocket	ame ()
22 x 3/8" x 1" bolts and 22 serrated hex nuts 3/8"	
1 x Trolley arm assembly	A CONTRACT OF A
4 x Sliding door hanger brackets	
1 x Floor level disconnect bracket	
1 x Warning sign	
1 set of Nice photocells (supplied when operator ordered with interface module or logic board controls)	WING NUT
For Bi-Parting Option: Add 1 extra Floor level Disconnect, 1 extra sliding door	
disconnect bracket and 1 x Special Bi-parting sliding door carriage	

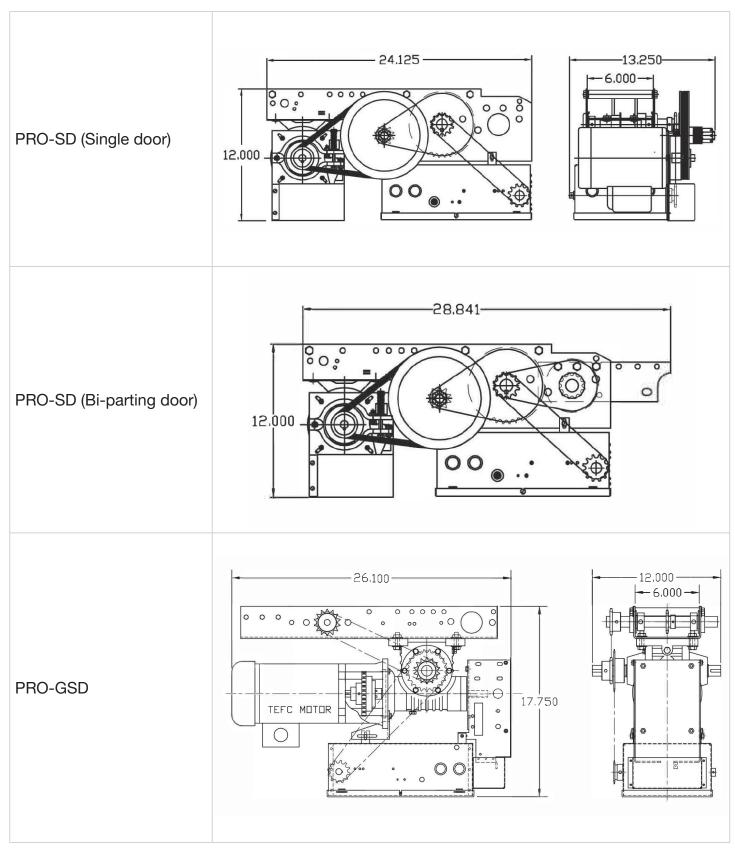
Specifications

PRO-SD and PRO-GSD heavy-duty sliding door operators are designed for industrial sliding doors or sliding fire doors. Model PRO-SD is a belt drive operator. The PRO-GSD is essentially the same as model PRO-SD with the exception that it utilizes a heavy-duty worm gear as its primary reduction. The PRO-GSD is used for larger / heavier sliding door applications.

Standard Operator Weight	PRO-SD (50-70 Lbs.), PRO-GSD (80 – 120 Lbs.)					
Motor	Continuous duty 1725 RPM industrial type motor. Full overload protection.					
Horsepower: PRO-SD	1/3 HP	1/2 HP	3/4 HP	1 HP (1-phase & 3-phase)		
Horsepower: PRO-GSD	1/2 HP	3/4 HP	1 HP	HP 1.5 HP (1-phase & 3-phase) 2 HP (3-phase)		2 HP (3-phase)
	115V 1-phase	(60Hz)	230V 3-phase	phase (60 Hz) 220V 1-phase (50Hz))
Voltage	230V 1-phase	(60Hz)	460V 3-phase (60Hz) 380V 3-phase (50Hz))	
	575V 3-phase (60Hz)					
Reduction	Primary: PRO-	SD: (5L) V-belt a	nd pulleys	PRO-GSD He	avy duty worm gear 20	0:1 (standard) or 40:1 reduction
neuuciioii	Secondary : #4	41 chain and spi	rockets			
	PRO-SD (Single	door): 120 RPN	1			
Output Shaft Speed	PRO-SD (Bi-par	t): 70 RPM				
output Shart Speed	PRO-GSD (Single door): 85 RPM					
	PRO-GSD (Bi-p	art): 45 RPM				
	PRO-SD (Single door): 11" - 12"/sec.					
Door Speed	PRO-SD (Bi-part): 6" - 7"/sec.					
	PRO-GSD (Single door): 8" - 9"/sec.					
	PRO-GSD (Bi-part): 4" - 5"/sec.					
Brake	Solenoid actuated drum and brake shoe braking system to prevent coasting and maintain door position.					
	Option 1: Full Feature logic board Smart 10.0 (UL325 (2010) compliant). NOTE: Nice compatible primary entrapment device must be connected for B2, T or TS (momentary or timer activation on close) feature.					
Wiring Type (3 Options)	Option 2: Relay logic controls with Interface Module (UL325 (2010) compliant). C2 Standard factory wiring (constant pressure on close, momentary contact on open and stop). If momentary contact on close (B2) wiring is desired, move "white" wire from terminal #6 to terminal #3. NOTE: Nice compatible primary entrapment device must be connected for B2 (momentary activation on close) or for T (timer to close) feature.					
Option 3: Standard relay logic controls (not UL325 (2010) compliant, not available in US pressure on close, momentary contact on open and stop. NOTE: If momentary contact or desired, move "white" wire from terminal #5 to terminal #3.						
Transformer	24VAC control circuit, supplies power to drive control relays with 15VA power available for external devices.					
Limit Adjustment	4 micro switch	es that control d	oor travel. Thes	e limit switche	es are activated by ful	ly adjustable screw type cams.
Emergency Disconnect	Quick release disconnect door arm to allow person to disengage operator drive chain from door for manual operation.					
Clutch	Adjustable in-line friction clutch to minimize damage to door operator, door or vehicles.					

Specifications

Operator Dimensions



Important Safety Instructions

A WARNING A

TO REDUCE THE RISK OF INJURY OR DEATH:.

- READ AND FOLLOW ALL INSTRUCTIONS
- Never allow children to operate or play with door controls. Keep the remote control (where provided) away from children.
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- Test the door's safety features at least once a month. After adjusting the limit of travel, retest the door operator's safety features. Failure to adjust the operator properly may cause severe injury or death.
- For products having a manual release, if possible, use the manual release only when the door is closed. Use caution when using this release when the door is open. Weak or broken springs may cause the door to fall rapidly, causing severe injury or death.
- KEEP DOORS PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner's Manual. An improperly operating or balanced door could cause severe injury or death. Have trained door systems technician make repairs to cables, spring assemblies, and other hardware.
- Press the "OPEN" device or use emergency disconnect mechanism if a person is trapped under the door.
- SAVE THESE INSTRUCTIONS. The owner or users must understand the safety and operation of door system. Insure that this installation manual be located close to the door system.

Important Installation Instructions

- READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS
- · Commercial door operators are never to be installed on a residential installation.
- Install the operator only when all openings of the horizontal slide door are guarded or screened from the bottom of the door to a minimum of 4ft (1.22m) above the ground to prevent a 2-1/4" (57.2mm) diameter sphere from passing through the openings anywhere in the door.
- Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have qualified service personnel make repairs to cables, spring assemblies, and other hardware before installing the operator.
- Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electrically interlocked to the
 power unit) that are connected to the door before installing the operator.
- Install the door operator at least 8 feet or more above the floor if the operator has exposed moving parts.
- Do not connect the operator to the source of power until instructed to do so.
- Locate the control station: (a) within sight of the door, (b) at a minimum height of 5 feet so that small children cannot reach it, and (c) away from all moving parts of the door.
- Install the Entrapment Warning Placard next to the control station in a prominent location.
- For products having a manual release, instruct the end user on the operation of the manual release.
- Install non-contact entrapment protection devices (photocells) and/or contact entrapment protection devices (reversing edges).

NOTE: photocells should be installed at no more than 6" from the floor. Edges should be installed on the leading edge of the door.

Installation Instructions

WARNING A

DO NOT INSTALL THIS OPERATOR BEFORE READING THIS MANUAL CAREFULLY.

NOTE:

• Installation of operator must be done by a qualified installer. Door must be properly installed and working smoothly. Remove all door locks prior to installation.

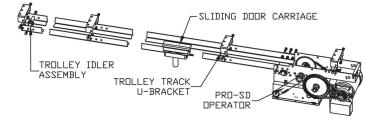
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- 1. Install control station away from all moving door parts, within sight of the door and a minimum of 5 ft (1.5 m) from the ground.
- 2. Install entrapment warning sign next to control station.

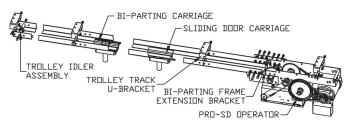
Preparation

- 1. Lay out operator and tracks on ground in front of door with door operator motor facing away from door (PRO-SD) or towards door (PRO-GSD).
- 2. Install track U-brackets evenly to track assembly.
- 3. Slide sliding door carriage through end of tracks towards operator. For Bi-part option, also slide the bi-part carriage through the end of tracks.
- 4. Install front idler assembly to the second set of holes at the end of trolley tracks.
- 5. Bolt rail assembly to operator frame using four 3/8" x ³/₄" bolts and 3/8" serrated hex nuts provided.

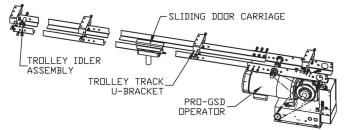
PRO-SD (Single Door)



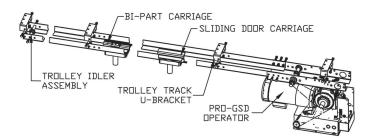
PRO-SD (bi-part)



PRO-GSD (Single Door)



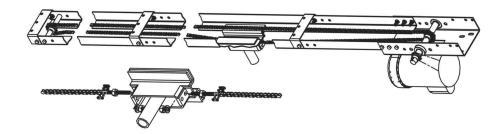
PRO-GSD (bi-part)



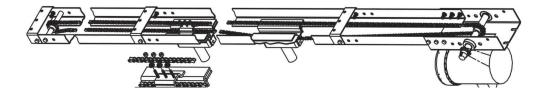


Installation Instructions

6. Single Part Door: Attach one end of drive chain to one of the 2 take-up-bolts on carriage using connecting link provided. Run chain under the u-brackets, around front idler, around drive sprocket and connect to the other take-up-bolt on carriage using connecting link provided. Adjust take-up-bolt so that chain sags approximately 3" (7.5 cm) at midpoint of tracks. Remove links from drive chain if necessary to make proper adjustment.

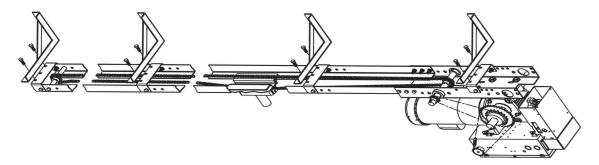


Bi-Part Door: Position the 2 sliding door carriages so as to be approximately 8 inches to the left and right of centerline of biparting door system. Attach one end of drive chain to one of the 2 take-up-bolts on sliding door carriage using connecting link provided. Run chain through the bi-part carriage, under the ubrackets, around front idler, attach chain to bi-parting carriage using the three bolts nylon nuts located on biparting carriage (note: do not tighten nylon nuts yet), and round drive sprocket and connect to the other takeup-bolt on sliding door carriage using connecting link provided. Adjust take-up-bolt so that chain sags approximately 3" (7.5 cm) at midpoint of tracks. Remove links from drive chain if necessary to make proper adjustment.

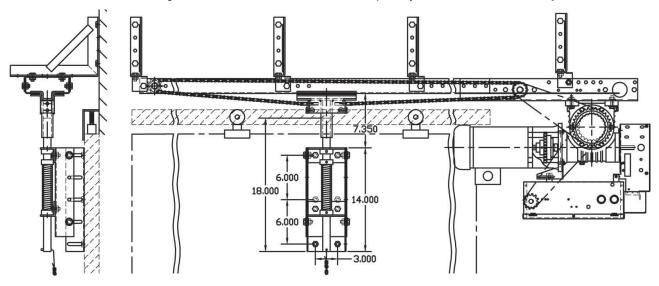


Operator Installation

1. Install the 4 hanger brackets to the 4 U-brackets on rail assembly using 3/8" bolts and nuts supplied. Do not tighten the nuts.

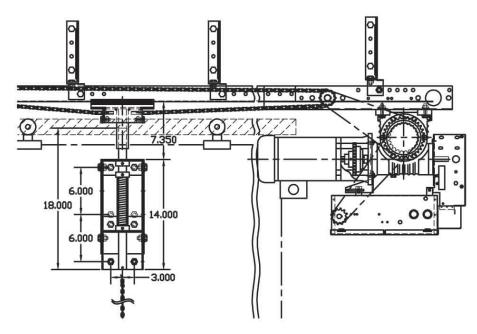


2. Raise operator and track assembly and secure (but not tighten) the 4 hanger brackets to the wall using appropriate hardware. Note that the hanger brackets are slotted to allow for depth adjustment of track assembly.



3. Using suitable hardware, install the sliding door disconnect bracket to door as shown below. For bi-part option: install 2 disconnect brackets. Adjust the disconnect bracket(s) as well as the operator and track assembly so as to allow for 1" diameter shaft to align with and engage tube of sliding door carriage. Tighten bolts. At this time make final adjustment of drive chain and tighten 3 nylon nuts on bi-parting carriage.

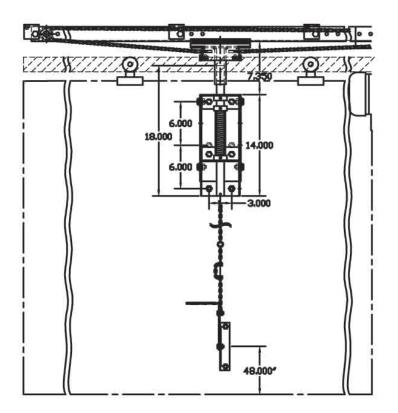
Single Part Door



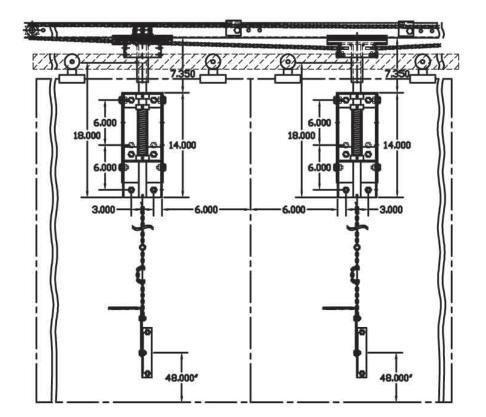
Operator Installation Bi-Part Door 00 0010 QW/ 0 6.000 6.000 18.000 18.000 14.000 14.000 0 0 0 0 6.000 6.000 3.000 6.000 6.000 3.000

4. Install the floor level disconnect bracket directly below the disconnect bracket at approximately 4' above the floor. Cut and attach sash chain to ring of floor level disconnect. When properly adjusted, engagement of the floor level disconnect should pull 1" shaft of disconnect bracket downward so as to clear completely from tube in carriage.

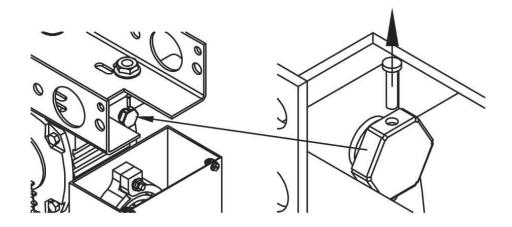
Single Part Door



Bi-Part Door



- 5. At this time, check all bolts for tightness.
- 6. After installation is complete, remove red activation pin on reducer breather plug (For PRO-GSD).



Electrical Connections

These are 3 possible electrical control configurations for this operator:

- A) Standard relay logic controls (not UL325 (2010) compliant, not available in US or Canada). Refer to Section A for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MS100-WW or MS300-WW in the electrical drawings section at the end of this manual.
- B) Relay logic controls with Interface Module (UL325 (2010) compliant. Refer to Section B for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MS100-IM-WW or MS300-IM-WW in the electrical drawings section at the end of this manual.
- C) Full Feature logic board Smart 10.0 (UL325 (2010) compliant). Refer to Section C for electrical Connections and logic board instructions. Refer to electrical drawings inside your operator control box or generic drawings MSL100-110V-WW, MSL100-220V-WW, MSLC100-WW, MSL300-WW or MSLC300-WW in the electrical drawings section at the end of this manual.

IMPORTANT

- EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR MUST HAVE IT'S OWN DEDICATED POWER SUPPLY
- NICE HIGHLY RECOMMENDS THAT EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR HAVE AN EXTERNAL CIRCUIT BREAKER OR FUSED DISCONNECT

A WARNING A

COMPARE AVAILABLE POWER SUPPLY VOLTAGE TO OPERATOR NAMEPLATE PRIOR TO ELECTRICAL CONNECTION. FAILURE TO CONNECT APPROPRIATE POWER SUPPLY VOLTAGE MAY CAUSE SERIOUS DAMAGE TO OPERATOR.

Refer to electrical diagrams inside control box cover or at the end of this manual prior to connection of power supply or control station.

A WARNING A

TO REDUCE THE RISK OF INJURY OR DEATH:

ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A QUALIFIED SERVICE PERSON

DO NOT ATTEMPT TO MAKE ELECTRICAL CONNECTIONS TO OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED AT FUSE BOX.

OPERATOR MUST BE CONNECTED IN ACCORDANCE TO LOCAL ELECTRICAL CODES AND GROUNDED TO GREEN GROUND LUG LOCATED INSIDE CONTROL BOX.

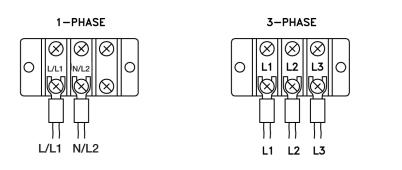
SECTION A: PRO-SD, PRO-GSD

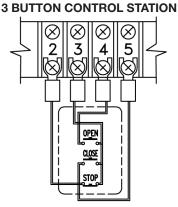
Standard relay logic controls (not UL325 (2010) compliant, not available in US or Canada)

Connection of Power Supply and Control Station

Power Wiring: Use 1-1/8" (2.85 cm) diameter holes for all power wiring.

- 1. Single Phase: Connect single phase power supply to terminals L/L1 (line) and N/L2 on three-pole power terminal strip.
- 2. Three Phase: Connect three phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip.



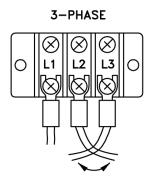


CONTROL WIRING: Use 7/8" (2.22 cm) diameter holes for all control wiring.

NOTE: Do not run control wires and power wires in same conduit.

• Install control station within clear sight of door but away from all moving parts of door or hardware. Install Entrapment warning sign next to control station. Connect 3-button (open/close/stop) push button station to terminals 2, 3, 4 and 5. Refer to electrical diagram for connection of two 3-button stations.

NOTE: After electrical connections are made, manually move door to mid-position and, using the control station press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction verify wiring control station. For 3-phase operators, if door still moves in wrong direction reverse any two of the three incoming power supply leads to correct rotation.



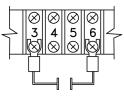
Limit Switch Adjustment

See Limit Switch Adjustment, page 27.

Connection of a Reversing Edge Device and Control Accessories

1. Reversing Edge device (must be normally open contact):

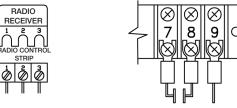
NOTE: If the door is controlled by any device or wired in such a manner that the door is not controlled by constant pressure on close then an appropriate reversing edge must be installed.



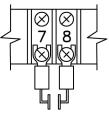
2. **External interlock:** Remove jumper between terminals 1 and 2 and wire a N.C. interlock contact between these two terminals.



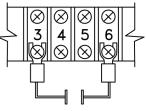
3. Radio control receiver: Wire standard radio receiver to separate radio strip on side of control box or to terminals 7, 8 and 9 on control terminal strip inside control box.



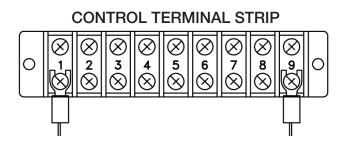
4. Single button open/close device: Wire to terminals 7 and 8 on control terminal strip.



5. Loop detectors, standard photocells (with a N.O. contact) and other reversing devices: Wire to terminals 3 and 6 on control terminal strip.



6. 24 Volt power: Wire to terminals 1 and 9 on control terminal strip.



SECTION B: PRO-SD(M), PRO-GSD(M) Relay Logic Controls with Interface Module

[UL325 (2010) Compliant]

Connection of Power Supply and Control Station

Operator Electrical Connections and Start-up Instructions

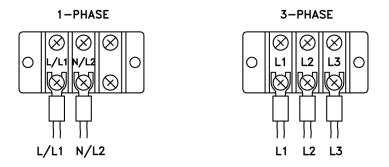
NOTE: THIS OPERATOR COMES WITH AN INTERFACE MODULE INTEGRATED INTO THE CONTROL CIRCUIT. THE PURPOSE OF THE INTERFACE MODULE IS TO ALLOW FOR FAILSAFE MONITORING OF A NICE COMPATIBLE SAFETY DEVICE AS PER UL 325 (2010) REQUIREMENTS.

Important: Follow these steps carefully and in the order shown:

1) Connect Power supply

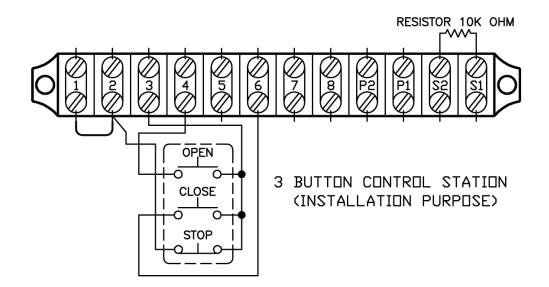
Single Phase: Connect single phase power supply to terminals L/L1 and N/L2 on the 3-pole power terminals strip.

3-phase: Connect 3-phase power supply to terminals L1, L2 and L3 on the 3-pole power terminal strip.



2) Connect Push-button station for installation purposes (single phase or 3-phase)

Connect open/close/stop push button station to terminals T2 (stop), T3 (common), T4 (open) and T6 (temporary CP on close).

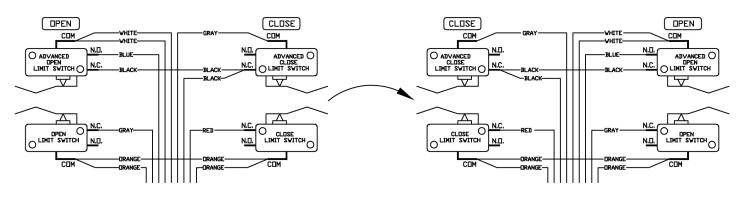


3) Verify Motor Direction

After the electrical power connections are made and push button station is connected, manually move the door to mid-position. Press Close button for several seconds and then press stop button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the close limit switch) see below:

Single Phase Operators: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, thru-wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. To reverse the motor rotation, interchange black and white wires going to motor on the reversing contactor.

3-Phase Operators: If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the open button and then activate the open limit to ensure door stops. If door does not stop, interchange gray and red wires on open and close limits. Interchange white and gray wires on advanced open and advanced close limits. Remove blue wire from advanced open limit and place it on N.O pin of advanced close limit.



4) Adjust Limit Switch Cams

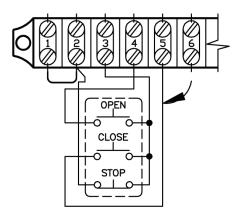
Using the open/close/stop push button station move door to fully closed and fully open positions and set limit cams to correct position. (See Limit adjustment section D further in this manual for complete detail on the end of travel limit adjustments).

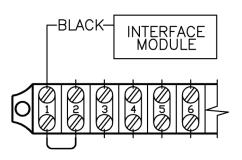
5) Activate Interface Module

After adjusting the open and close limits and verifying the motor rotation, open the door to the full-open position using the open push button (Figure below on left).

<u>At this point the close pushbutton wire must now be moved from terminal T6 to T5.</u> Now connect the black wire (with blue label) to terminal T1 as shown in figure below on right.

NOTE: Ensure the door is in the full open position before connecting the black wire. If door is not in full open position and monitored photo-eyes or safety edge are not connected and operational then door will immediately move in the open direction.





6) Connect Safety Devices

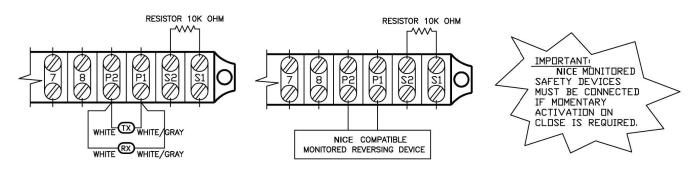
Failsafe Feature: A monitored failsafe safety feature is built into the operator. The operator has provisions to connect one primary monitored safety device as well as one or more non-monitored safety device(s).

Primary monitored safety device:

Nice monitored failsafe photo beams or Nice compatible monitored failsafe devices must be connected to terminals P1 and P2 if momentary close on pushbutton is required (B2 mode). If not connected, door can only be closed by constant pressure on close pushbutton. If constant pressure on close pushbutton is removed before door reaches full closed position, then door reverses to full open.

NOTE: Only one monitored failsafe safety device can be connected across terminals P1 and P2.

NOTE: See section E for complete installation instructions for the Nice N-1 or the Fraba photocells.



Secondary Non-Monitored Safety Device(s):

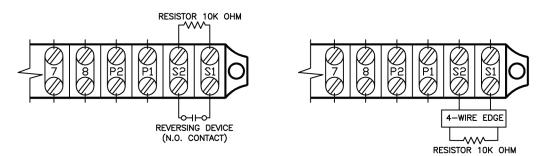
A standard 2-wire safety edge, non-monitored reflective or thru-beam photo eye or any other non-monitored reversing devices with a N.O dry contact can be connected to terminals S1 and S2.

NOTE: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

IMPORTANT: Do not remove resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-Wire Electric Edge Connection

A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device. Remove the factory installed resistor across terminals S1 and S2, and install resistor across the black and white pair of wires from the electric edge and connect the remaining black and white wire to the S1 and S2 terminals.



7) Select Mode of Operation

C2 mode of operation (momentary on open, constant pressure on close):

The operator is wired at the factory for momentary on open and constant pressure on close. For commercial operators, white wire is connected to terminal T6.

B2 mode of operation (momentary on open, momentary on close):

If momentary on close is required: For commercial operators, remove the white wire from terminal T6 and place it on terminal T3.

The operator functions in B2 mode only when the primary monitored safety device is connected and functioning properly. If it is not connected, operator will go into fault mode and door can only be closed by constant pressure on close and if constant pressure on close is removed before door reaches full close position, door reverses to full open.

SECTION C: PRO-SD(E), PRO-GSD(E): Full Feature Logic Board Smart 10.0

[UL325 (2010) Compliant]

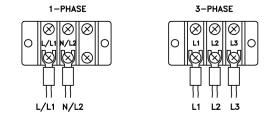
NOTE: The operator is shipped from the factory in the D1 mode setting (constant pressure open and close). The operator should remain in this mode until all connections and limit switch adjustments are completed.

Power Wiring Instructions

Connect primary power supply directly to the separate power terminal strip supplied using any of the 1-1/8" (2.85 cm) diameter holes provided on control box. Do not connect power supply directly to the circuit board.

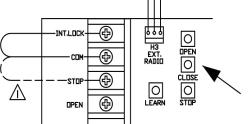
Single Phase: Connect single-phase power supply to terminals L/L1 and N/L2 on three-pole power terminal strip (110V or 220V 1-phase).

Three-Phase: Connect three-phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip (208V, 230V, 380V, 460V or 575V).



On Board O/C/S PBS Instructions

On-board Open, Close and Stop buttons are provided directly on the board for installation and troubleshooting purposes. In order to operate unit by on-board Open, Close, Stop buttons, the factory installed jumper (#1) between the COM and STOP terminals on the terminal strip must remain connected.



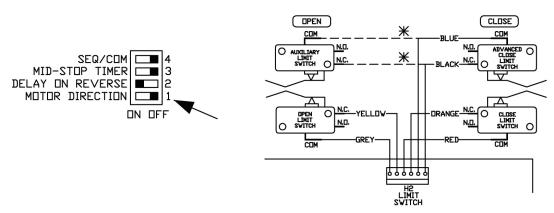
Motor Direction Verification

Make sure the mode of operation is selected to D1.

After electrical power connections are made, manually move door to mid-position. Using the on-board buttons press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the open limit switch) see below:

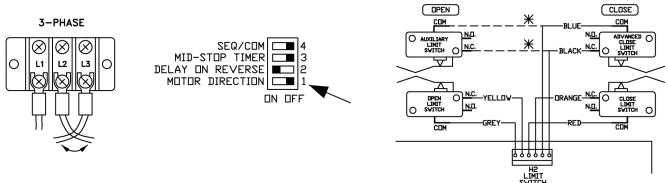
For Single-Phase Operators: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, through wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. A dipswitch (Dip #1) is provided to reverse direction of motor and limit switch direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. Disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

NOTE: Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the "OPEN LIMIT" LED and stops the door.



For 3-Phase Operators: If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the on board open button again. If door is going in the correct open direction, activate the open limit switch to ensure door stops. If door does not stop, turn off incoming power and interchange any two incoming power lines once again and slide dipswitch #1 to reverse motor direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced limit switch and re-connect to the auxiliary limit switch provided.

NOTE: Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the "OPEN LIMIT" LED and stops the door.



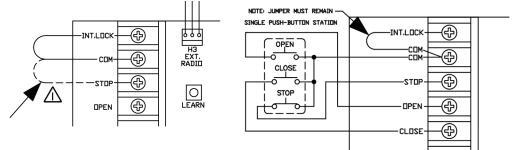
Limit Switch Adjustments

Once the motor rotation and limit cam direction have been verified, adjust the limit cam settings. Please note that when each limit switch is activated the corresponding LED will light up. Refer to operator installation manual for complete limit switch adjustment instructions.

Connection of External O/C/S PBS

Connect O/C/S PBS as shown in diagram.

NOTE: Jumper #1 must be removed after the external O/C/S PBS has been installed.



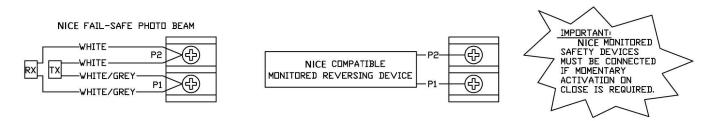
Failsafe Feature

A safety device failsafe feature is built into the logic board. The logic board has provisions to connect one primary monitored safety device as well as 1 or more secondary non-monitored safety device(s).

Primary monitored safety device

Nice monitored failsafe photo beams or Nice compatible monitored failsafe devices must be connected to terminals P1 and P2 as primary monitored safety device. Primary monitored safety device must be connected if momentary activation on close is required in B2, T and TS modes. If it is not connected in B2, T and TS modes, door can only be closed by constant pressure on close and if constant pressure is removed before door reaches full close position, door reverses to full open.

NOTE: Only one monitored failsafe device can be connected to terminals P1 and P2.



Secondary Non-Monitored Safety Device(s):

A standard 2-wire safety edge, non-monitored photo beams or any other non-monitored reversing devices with a N.O contact can be connected to terminals S1 and S2 as secondary non-monitored safety device.

NOTE: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

IMPORTANT: Do not remove the resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-wire electric edge:

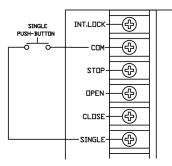
A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device.

Remove the factory-installed resistor across terminals S1 and S2 when using a 4-wire electric edge.



Connection of External Single-Button Device

Connect an external single-button as shown in diagram. Please refer to "Modes of Operation" for the functionality of single-button.

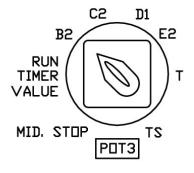


Modes of Operation

All operators leave the factory in the D1 mode setting; please read all modes of operation and determine which operational mode is desired.

B2 (Momentary on open and close):

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- Stop Button: Momentary activation stops the door.
- Single Button Device and Single Channel Transmitter, 3-Channel (1,2,3) Transmitter:
 - » SEQUENTIAL FUNCTION: Open/Stop/Close/Reverse.
 - » COMMERCIAL FUNCTION: Open/Close/Reverse.
- 3-Button O/C/S Radio Transmitter: Same as open, close and stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A



C2 (Momentary open, constant pressure close):

- Open Button: Momentary activation opens the door. When door is closing, momentary activation
 reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full
 open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Constant pressure on close. Door will stop when button is released
- Stop Button: Momentary activation stops the door.
- Single Button device:
 - » SEQUENTIAL FUNCTION: Open/Stop/Constant pressure on close/stop.
 - » COMMERCIAL FUNCTION: Open/Constant pressure on close/stop.
- Single channel transmitter, 3-channel (1,2,3) transmitter and 3-button O/C/S radio transmitter. Momentary activation opens the door. Momentary contact of OPEN button on 3-button (0/C/S) radio transmitter from mid-stop opens the door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

D1 (Constant pressure on open and close):

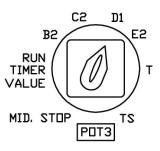
- **Open Button:** Constant pressure opens the door. Door stops when constant pressure is released. Constant pressure from mid-stop opens the door to full open position.
- Close Button: Constant pressure on close. Door will stop when button is released
- Single Button device, single channel transmitter, 3-channel (1,2,3) transmitter and 3-button (0/C/S) radio transmitter: N/A
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

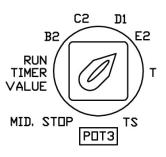
E2: (Momentary on open, constant pressure on close with roll-back feature)

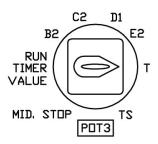
- **Open Button:** Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Constant pressure on close. Door reverses to full open when button is released.
- Single Button:
 - » SEQUENTIAL FUNCTION: Open/Stop/Constant pressure on close/stop.
 - » COMMERCIAL FUNCTION: Open/Constant pressure on close/reverse.
- Single channel device, 3-channel (1,2,3) transmitter and 3-button (0/C/S) radio transmitter: Momentary activation opens the door. Momentary contact of OPEN button on 3-button (open/close/stop) radio transmitter from mid-stop opens the door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

T: (Momentary on open and close, timer to close, SAFETY ACTIVATION & STOP BUTTON DISABLE TIMER)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer is disabled previously by stop button or safety device. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- **Single Button:** If door is opening or closing, momentary activation stops the door. Momentary activation while timer is counting at mid-stop or full open deactivates the timer.
- Single button device, single channel and 3-channel (1,2,3) radio transmitter:
 - » SEQUENTIAL FUNCTION: Open/Stop/Close/Reverse.
 - » COMMERCIAL FUNCTION: Open/Reverse/Refresh timer.
- 3-button (0/C/S) Transmitter: Same as open, close, stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door to full open AND DISABLES TIMER.



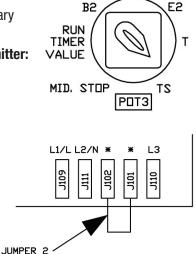




• **Timer to Close:** Closes the door from mid-stop or full open. Momentary activation of stop button will deactivate the timer. When door is closing, momentary activation of safety devices will reverse the door to mid-stop (if enabled) or full open and deactivates the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and mid-stop.

TS: (Momentary on open and close, timer to close secure, STOP BUTTON DISABLES TIMER)

- **Open Button:** Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer has been disabled previously by stop button. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- **Stop Button:** If door is opening or closing, momentary activation stops the door. Momentary activation while timer is counting at mid-stop or full open deactivates the timer.
- Single button device, single channel transmitter and 3-channel (1,2,3) radio transmitter:
 - » SEQUENTIAL FUNCTION: Open/Stop/Close/Reverse.
 - » COMMERCIAL FUNCTION: Open/Reverse/Refresh timer.
- 3-button 0/C/S radio transmitter: Same as open, close, stop buttons.
- **Safety Devices:** When door is closing, momentary activation reverses the door. Momentary activation refreshes the timer to close.
- **Timer to Close:** Closes the door from mid-stop or full open. Momentary activation of stop button will deactivate the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and mid-stop.



C2

D1

WARNING: When replacing the logic board in a single-phase operator. Make sure that Jumper 2 is installed properly before operating the door. Failure to do this will damage the logic board.

Programming Instructions

NOTE: ALL PROGRAM FUNCTIONS CAN BE INITIATED BY TURNING SELECTOR SWITCH TO THE DESIRED SETTING AT ANY POINT DURING OPERATION EXCEPT FOR THE MID STOP and RUN TIMER MODE. PROGRAMMING MUST START FROM THE FULL CLOSED POSITION.

Run-Timer Setup

Run-timer is the maximum amount of time the motor will run upon receiving an open or close command. The factory default value for run-timer is 45 seconds.

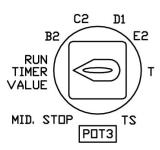
NOTE: Limits must be set prior to setting run-timer.

Modify the run-timer from factory default:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Run-timer" position. The "Delay On Close Timer". LED should blink.
- 3. Press open button. Wait until door reaches full open position. The run timer value is set to the time taken for the door to travel from full close position to full open position plus 5 seconds.
- 4. Set the selector dial to the desired mode of operation.

Modify the run-timer to factory default:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Run-timer" position.
- 3. Press **Stop Button**. The run-timer is modified to the factory default value. Then set the selector dial to the desired mode of operation.



Mid-Stop Setup

Mid-Stop feature can be used to open the door to a preset point prior to full open position.

NOTE: Limits must be set prior to setting mid-stop position.

To Activate Mid-Stop:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-Stop" position. "Mid-Stop" LED starts blinking.
- 3. Press open push button. Door opens. Once the door reaches the desired mid-stop position, stop the door by activating stop push button.
- 4. Set the selector dial to the desired mode of operation.

NOTE: When door opens to the programmed mid-stop position, "Mid-Stop" LED will illuminate.

To De-activate the Mid-Stop position:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-Stop" position.
- 3. Press the stop button, Mid-Stop is deactivated.

Modify mid-stop position:

To modify the current mid-stop position, follow the same steps to activate mid-stop. The new mid-stop position will override the old mid-stop position.

Timer to Close Setup

Timer to close is enabled only in TS and T modes of operation. To adjust the timer value turn POT1 clockwise to the desired value. The minimum value for timer to close is 3 seconds and the maximum value is 300 seconds.

Delay on Close Setup (only for use with optional apartment board)

Delay on close timer can be used to delay the closing of the door in B2 and TS modes of operation. This timer is deactivated in C2, D1, E2 and T modes of operation. Delay on close timer is OFF when the "Delay on close" dial is set to OFF position. To adjust this timer, rotate the dial clockwise to the desired value. The minimum value for delay on close timer is 1 second and the maximum value is 60 seconds. It is recommended to use this feature in apartment applications where RED and GREEN traffic lights are used.

NOTE: In TS mode, the "Delay on close" timer starts only once the "Timer to close" has finished counting. Unless a delay on close is required this dial should be rotated to the OFF position. If left in any other position but OFF, activation of close button will delay to POT2 amount of time.

On-Board Receiver Programming

This logic board has a built-in 372 MHz radio receiver and can only be used with Nice single button, 3-button (OPEN/CLOSE/STOP) and 3-channel radio transmitters.

Installing the Antenna

Direct Connection:

Attach the antenna when supplied with the operator to the F connector on the control box. For best reception, keep antenna wire straight and away from metal objects.

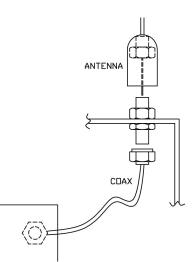
Indirect connection (Mounting the antenna at a remote location):

- 1. Connect coax extension cable (optional) to the F connector on the control box.
- 2. Route cable inside metal enclosure.
- 3. Route and secure cable away from moving parts.
- 4. Mount antenna holder (not provided) outside enclosure.
- 5. Attach antenna to extension wire.
- 6. Position antenna wire straight. For best reception, keep antenna away from metal.

NOTE: Do not route coax cable near any moving parts of the operator. If necessary, secure coax wire away from any moving part

30SEC. 120SEC.
3SEC. 300SEC.
TIMER TO CLOSE
POT1

5SEC. 30SEC.
DELAY ON CLOSE
PDT2



Programming the On-Board Radio Receiver

WARNING: During programming, door operator will activate. Keep people and objects away from door.

- 1. Connect power to door operator.
- 2. Press and release the learn button once. The receiver's LED will turn on.
- 3. To program a single button transmitter, press the button on the transmitter. The receiver's LED will blink twice indicating a successful programming.
- 4. Press the button on the transmitter once more to confirm operation of the door operator.
- 5. To program a 3-channel (1,2,3) transmitter, press any of the 3 buttons on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the same button on the transmitter to confirm operation of the door operator. This button is now associated with that particular receiver. You can repeat the programming process for the other two buttons to control two other receivers.
- 6. To program a 3-button (O/C/S) transmitter, press OPEN button on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the OPEN button on the transmitter to confirm operation of the door operator. The OPEN, CLOSE and STOP buttons on the transmitter can be used to open, close or stop the operator respectively.
- 7. Test range of transmitter. Repositioning antenna may provide greater range.
- 8. Repeat transmitter-programming steps for additional transmitters.

Operation

- 1. Press and release the button on Nice transmitter.
- 2. Receiver LED will light momentarily and door will cycle.

To Erase all Learned Transmitters

- 1. Press and hold down the LEARN button.
- 2. After 5 seconds, the LED will blink for 5 seconds.
- 3. Release the LEARN button during the time LED is blinking.
- 4. After you released the button, the LED will blink 5 times indicating all transmitters are erased from the receiver's memory.

NOTE: A maximum of 20 transmitters can be programmed for the same receiver. If more than 20 are required, consult factor.

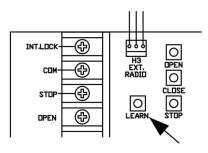
Replacing Remote Control Batteries

The batteries (lithium, 3V) should produce power for up to 5 years. To replace the battery, open the transmitter by removing the screws on the back of the transmitter. Match the positive and negative terminals of the battery to the positive and negative terminals of the transmitter.

NOTE: The receiver and transmitter comply with part 15 of the FCC rules with RSS-210 of industry Canada. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE: If an external radio-receiver (Nice or other) is used instead of the built-in radio receiver, it is highly recommended to disconnect the co-axial cable from the logic board.

NOTE: When using any external receiver, the Nice on-board receiver should not be used.



Dip-Switch Setup

DIP-SWITCH	ON	OFF	NOTE
SEQ/COM	Single button and radio in SEQ mode	Single button and radio in COM mode	
Mid-stop Timer	Timer is enabled from mid-stop only	Timer is enabled from both mid-stop and full open	T or TS mode can be selected to enable a timer for mid-stop
Delay on reverse	Delay on reverse is 1.5 seconds	Delay on reverse is 0.5 seconds	Nice recommends 1.5 second delay on reverse for all applications
Motor direction	Reverse motor direction	Standard motor direction	See NOTE ** below

NOTE: If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

Status LED

LED	Status	Cause	
		 Primary safety devices not connected to P1 & P2 or not functioning properly 	
Fault	ON	» Safety devices are activated	
		 N 10k 0hm resistor (between S1 & S2) removed or faulty 	FAULT
Fault	Blinking	» Interlock is activated.	RUN-OUT TIMER
Fault	DIITIKITY	» Interlock jumper is not connected	
Run-out-timer	ON	Run-out timer has elapsed	DELAY ON CLOSE TIMER
Delay on close timer	Blinking	» Delay on close timer is counting	TIMER TO CLOSE
Delay off close little	Dimking	» Selector dial is set to Run-timer	
Timer to close	Blinking	Timer to close is counting.	SAFETY/PHOTO
		 Primary safety devices not connected to P1 & P2 or not functioning properly 	MID. STOP
Safety/Photo	ON	» Safety devices are activated	
		 N 10k 0hm resistor (between S1 & S2) removed or faulty 	CLOSE LIMIT
Mid. Stop	ON	Door is at Mid-stop position.	OF EN EIMIT
Close Limit	ON	Close limit switch is activated.	STOP P.B.
Open Limit	ON	Open limit switch is switched	
	ON	» Stop button connected and functioning	CLOSE RELAY
Stop PB	OFF	» Stop push button is activated (or the stop circuit is open).	OPEN RELAY
Close Delay	Delau Diatian	» Door is closing	POWER
Close Relay Blinking	» Close relay is activated	rOWLN	
Open Relay	Blinking	» Door is opening.	
Upen nelay	Dillikiliy	» Open relay is activated.	
Power	ON	24 VAC power to logic board is ON.	

SECTION D: For all Operator Control Types

Limit Switch Adjustment

Adjustment of door travel is done by moving the limit cams on the threaded shaft. The position of the 4 limit switches are factory adjusted and should not be altered. The limit switches are:

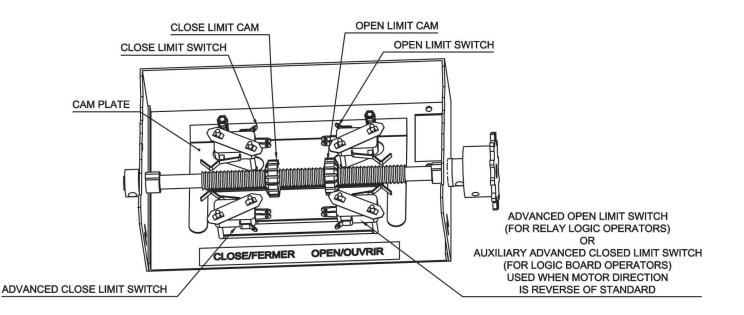
- "Open" limit switch: End of door travel in the fully open position
- "Closed" limit switch: End of door travel in the fully closed position
- "Advanced Open" or "Auxiliary advanced closed" limit switch:
 - A) For relay logic operators this advanced open limit switch is used for open/close devices or timer to close features.
 - B) For logic board this auxiliary closed limit switch is used for open/close devices used when motor direction is reverse of standard.
- "Advanced Closed" Limit switch: Used to prevent reversing device from reversing door when door is almost fully closed.

🏘 WARNING 🕰

TO REDUCE THE RISK OF INJURY OR DEATH: DO NOT ATTEMPT TO MAKE LIMIT SWITCH ADJUSTMENTS UNLESS POWER HAS BEEN ELECTRICALLY DISCONNECTED.

To adjust door travel:

- 1. **Open cycle**: Depress cam plate and spin "Open" limit cam away from "Open" limit switch to increase door travel or spin "Open" limit cam towards the "Open" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 2. Adjust "Open" limit cam so that door stops at the desired fully open position.
- 3. **Close cycle:** Depress cam plate and spin "Close" limit cam away from "Close" limit switch to increase door travel or spin "Close" limit cam towards the "Close" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 4. Adjust "Close" limit cam so that door stops at the desired fully closed position.



SECTION E: For Operators with Interface Modules or Logic boards

Installation of Nice N-1 or N-4 Photocells

Installation Safety Precautions

A WARNING A

Nice MK00649 NEMA-1 and FRABA MK00697 NEMA 4/4X infrared photo systems are for use only with Nice logic board operators or relay logic operators equipped with the Nice failsafe interface module. Use of this device on other than recommended operators can lead to severe or fatal injury. Follow these instructions carefully.

IMPORTANT

For momentary activation on close, the Nice photobeams (or a Nice 2-wire monitored edge), must be installed as part of the operator system. If a Nice 2-wire monitored edge or the Nice infrared photobeam system is not installed (or not operating correctly), the operator will only operate in fault mode "constant pressure to close".

READ and FOLLOW all installation instructions.

- 1. Before installing the photo beam, read the door or gate operator's instruction manual fully, so you are aware of all of the unit's functions and features.
- 2. Wear protective gloves and eye protection when using tools.
- 3. Before installing photo beam, disconnect all power to door operator to prevent unintended operation and have the door full open or close.
- 4. Do not reconnect power to the door or gate operator until instructed to do so.
- 5. Only install photobeams on a properly functioning door or gate operator.
- 6. Installation and wiring must comply with local building and electrical codes. This device is not intended and must not be installed in an explosive environment.

A WARNING A

Keep fingers and other body parts away from all moving parts of the door and gate operator system while the system is being operated.

A WARNING A

To prevent unintended operation, disconnect power to the door or gate operator prior to installing the photobeam system.

NICE N-1 Photocell (MK00649)

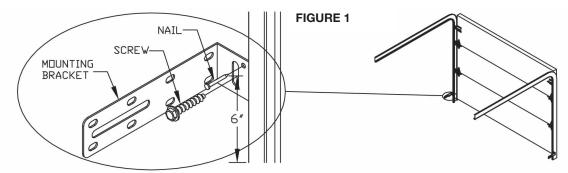
NOTE: The MK00649 photocell system has a maximum range of 24 ft. Sun visor protector optional.

Installation

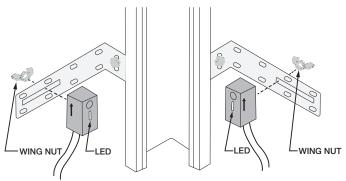
NOTE: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

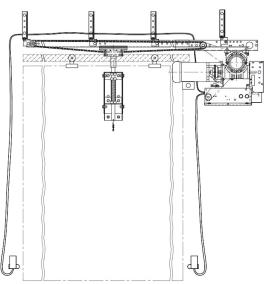
Wall installations

- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Figure 1.

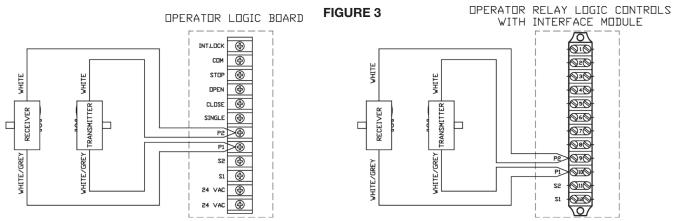


- 3. Using the wing nuts, attach the receiver and transmitter of the photo system to the mounting brackets (with arrow pointing up). Note that the receiver and transmitter can be installed on the left side or right side of the door.
- 4. Adjust the position of the transmitter and receiver on the slot of the brackets. Secure the receiver and transmitter to the mounting brackets as shown in figure 2.





- 5. Pair the two white wires and the two white/gray wires together from transmitter and receiver.
- 6. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3.



NICE N-4 Photocell (MK00650)

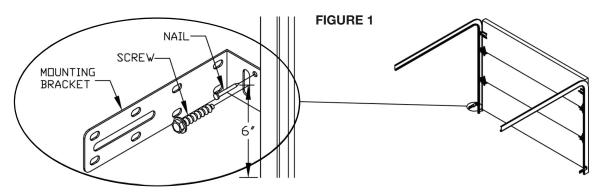
NOTE: The MK00650 photocell system has a maximum range of 24 ft. Sun Visor protector optional.

Installation

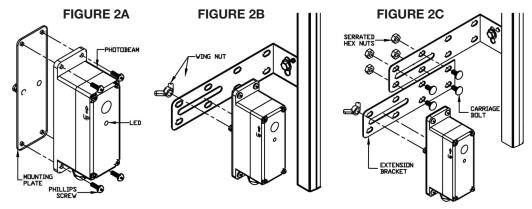
NOTE: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

Wall installation

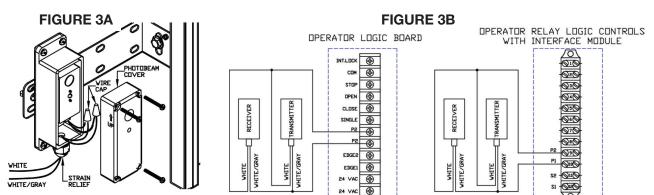
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Figure 1, page 24.



- 3. Using the 8 Phillips head screws, attach the receiver and the transmitter to the two mounting plates (Figure 2A).
- 4. Using the wing nuts, attach the receiver and the transmitter of the photo system to the mounting L-brackets (with arrow pointing up) as shown in Figure 2B. Note that the receiver and transmitter can be installed on the left or right side of the door. For applications requiring the photobeams to be further away from the wall, use the extension brackets provided as shown in Figure 2C.



- 5. Adjust the position of the transmitter and receiver on the slot of the brackets and tightly secure the wing nuts
- 6. Loosen the 4 fastening screws and remove the cover from the photobeam transmitter and receiver housings and insert electrical wire through the strain relief (Figure 3A). Pair the two white/gray wires together from transmitter and receiver.
- 7. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3B. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



For Nice Nema-1 photobeams

Aligning the photo beams:

- 1. Turn the power on to the operator. If the transmitter and receiver are installed properly, the lights on both the transmitter (red LED) and receiver (green LED) will be ON.
- 2. If the photo beams are not aligned properly, the receiver light (green) is OFF. Adjust the position of the transmitter and/or the receiver on the slot of the mounting bracket until the light on the receiver is ON and then secure to the bracket.

Photo system operation:

Nice photo beams must be connected for the door to close in momentary mode (unless a Nice monitored 2-wire edge is connected). When the photo system is properly installed and aligned, the infrared beam will detect any obstruction in the path of the beam. Upon detecting an obstruction, closing door will stop and reverse to full open.

The Nice operator control circuit continuously monitors the correct operation of the photo system. If the photo beams are not connected or not functioning properly, the operator will go into fail-safe mode and closing door will reverse to full open. In fail-safe mode door can only be closed by constant pressure on close.

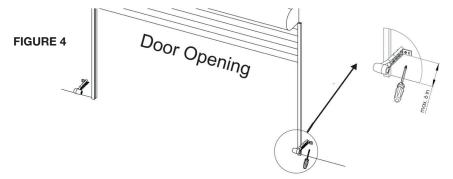
To test the photo system:

- 1. Open the door to full open position.
- 2. Close the door.
- 3. When door is closing, obstruct the beam. The door should stop and reverse.

FRABA N-4/4 Thru-Beam Photocell (MK00697)

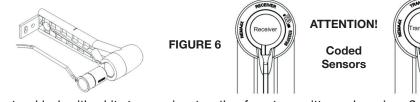
NOTE: The MK00687 photocell system has a maximum range of 45 ft. Sun Visor protector optional.

- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws provided as shown in Figure 1.



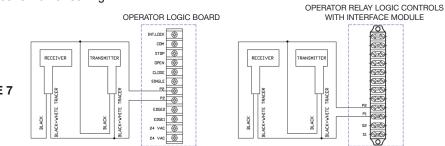
3. Plug sensors into flexible adapters as shown in Figure 4. Please note that the 2 brackets are not identical. The receiver (Rx) must be installed into the receiver adapter and the transmitter (Tx) must be installed into the transmitter adapter (Figure 5).

FIGURE 5



4. Pair the two black and the two black with white tracer wires together from transmitter and receiver. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 7. Use minimum 18 gauge wires and secure the wires to wall or ceiling.

FIGURE 7



5. Turn the power on to the operator. Align transmitter and receiver by adjusting angle and height of the fixture (Figure 8A and 8B).

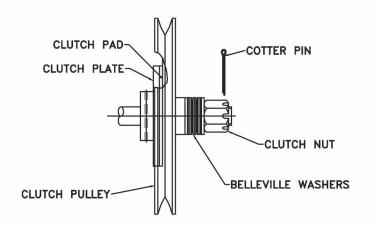


- 6. Utilize LEDs on photocells for alignment and trouble shooting. Make sure to tighten screws and wing nuts after photocells are aligned.
- Red LED (ON), Green LED (ON): Normal operation
- Red LED (ON), Green LED (OFF): No power. Verify wiring
- Red LED (Blinking twice), Green LED (ON): Bad Alignment, or Obstructed Beam, or Rx defective
- Red LED (Blinking twice), Green LED (OFF): Check power and wiring to Rx, or Rx defective
- Red LED (Blinking three times), Green LED (ON): Rx receiving sunlight (or interference). Install visor or interchange position of transmitter and receiver to reduce sunlight affecting receiver.

To test the photo system: Open the door to full open position. Close the door. When door is closing, obstruct the beam. The door should stop and reverse.

PRO-SD

- 1. Remove cotter pin tapped to pulley.
- 2. Rotate clutch nut counterclockwise (loosen) until there is insufficient tension to permit clutch to drive door.
- 3. Gradually tighten clutch nut until the tension on belleville washers is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 4. Lock clutch nut in place by inserting cotter pin into one of the two adjustment holes provided.

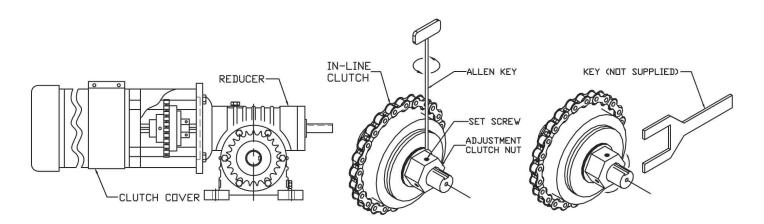


PRO-GSD

- 1. Loosen bolts on clutch cover and slide cover towards motor to access clutch.
- 2. Loosen the two set screws on clutch adjustment nut.
- 3. Rotate clutch nut counterclockwise (loosen) until there is insufficient tension to permit clutch to drive door.

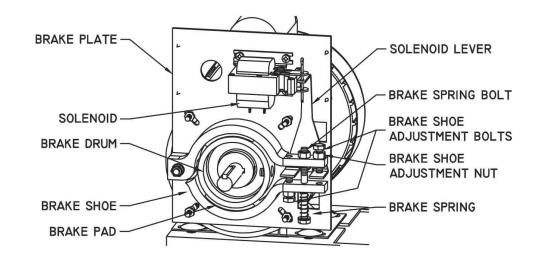
NOTE: When adjusting nut, make sure to secure input shaft to not allow shaft to rotate when tightening or loosening nut.

- 4. Gradually tighten clutch nut (adjust ¼ turn at a time) until the tension is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 5. Tighten the 2 set screws after each time the unit is tested for clutch adjustment. After adjustment is completed make sure set screws are locked in place. Re-install clutch cover.



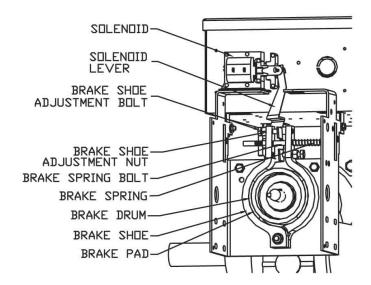
Brake Adjustment

- The brake adjustment is factory set and should only require minor adjustment after extensive use.
- Verify brake adjustment by manually holding in solenoid plunger. When brake is properly adjusted, the brake shoe pads should make complete contact with brake drum with sufficient brake spring tension to stop and maintain door when solenoid is de-energized. When solenoid is energized, brake shoes should release from drum with sufficient clearance to avoid contact between shoes and drum.
- To adjust brake tension, tighten (to increase) or loosen (to decrease) nylon lock nut on brake spring bolt. Observe solenoid during electrical testing of brake. Brake spring tension must be adjusted so that solenoid should pull and release smoothly and quietly. Too much or too little tension on brake spring may cause solenoid to burn out.
- To adjust individual brake shoes, loosen nut on brake shoe adjustment bolt and adjust bolt. When properly adjusted, there should be a small clearance between adjustment bolt and solenoid bracket when solenoid is de-energized. When solenoid is energized, brake shoes should move away from drum with sufficient clearance to avoid friction between brake shoe pad and drum. After adjustments are made be sure to tighten nuts on brake shoe adjustment bolts.



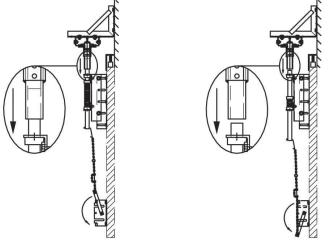
PRO-SD

PRO-GSD

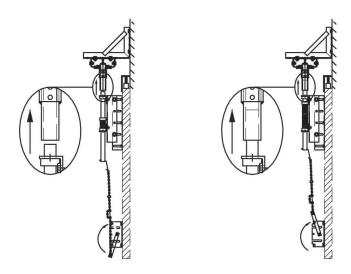


The operator is equipped with a quick release disconnect system to manually operate door in case of emergency. This feature should not be used to manually operate a malfunctioning door.





- 1. Pull disconnect lever downwards and lock in place by bending lever around bracket lip as shown. Manually slide door.
- 2. To return to electrical operation, slide door to re-align shaft of disconnect bracket with tube of carriage and release (raise) floor level disconnect lever to allow spring loaded shaft to engage the tube.



Operator Maintenance

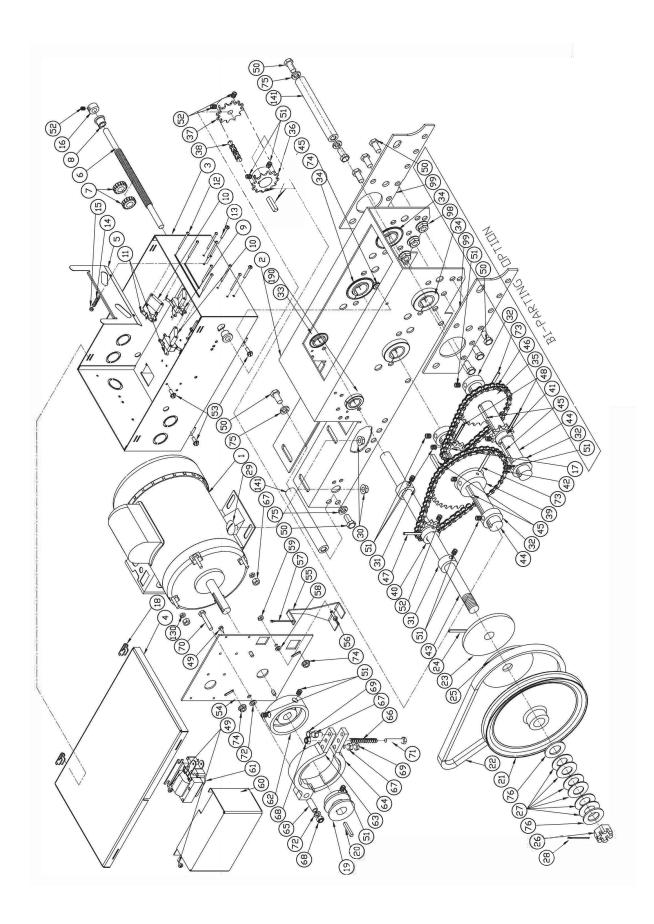
A WARNING A

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED.

- Inspect manual function of the door every 3-months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.
- Every 3 months:
 - 1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
 - 2. Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
 - 3. Verify and adjust clutch and brake (Do not lubricate).
 - 4. Lubricate chains, bearings and limit shaft.
 - 5. Verify that motor, solenoid and operator runs smoothly and quietly.
- Every 6 months:
 - 1. Verify tightness of all fasteners and set screws.
 - 2. Verify that operator is properly secured.
 - 3. Inspect manual disconnect.
 - 4. Verify tension and condition of V-belt.
- Every 12 months:
 - 1. Perform a complete service check.
 - 2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
 - 3. Verify tightness of all terminal strip screws and electrical connections.
 - 4. Verify power supply, voltage of input terminals during operation.
 - 5. Verify that current consumption of operator corresponds to nameplate information.

Sliding Door PRO-SD Single/Bi-part Diagram



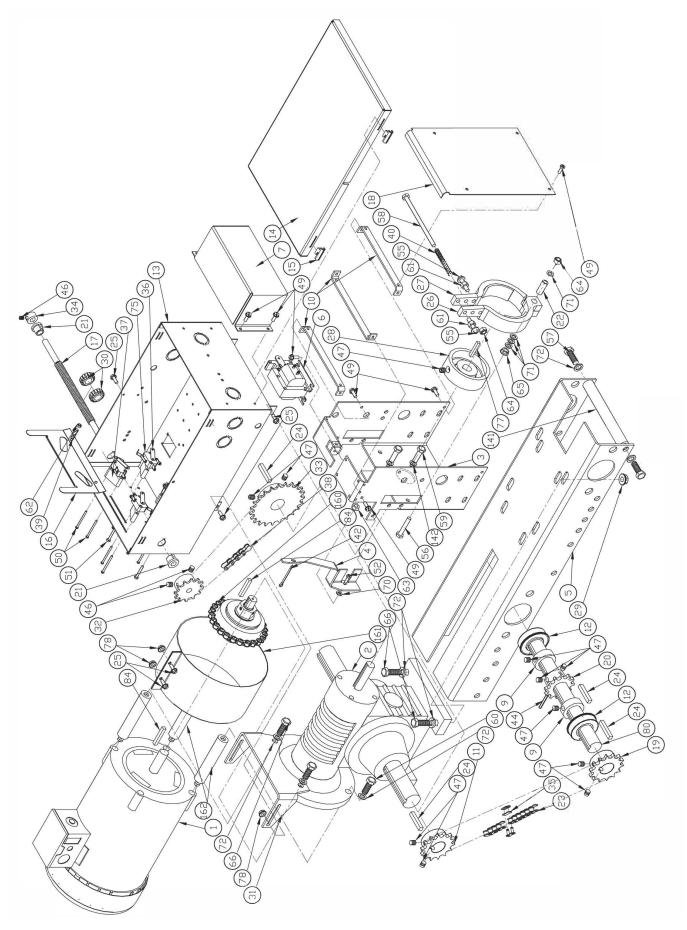
Trolley Operator Pro-SD Parts List

CODE	ARTICLE#	DESCRIPTION (PRO-SD)	SINGLE Door Quantity	BI-PARTING Quantity
MM00003	2	FRAME MSI0003	1	1
MM00002	3	CONTROL BOX MSI0001	1	1
MM00001	4	CONTROL BOX COVER MSI0005	1	1
MM00024	5	CAM PLATE MSI0013	1	1
ME00001	6	LIMIT SHAFT 3/8-1/2 x 9.75"	1	1
MG00030	7	LIMIT CAM 1/2-20 UNF	2	2
MH00001	8	BRONZE T-BUSHING 3/8" ID	2	2
MK00004	9	LIMIT SWITCH	4	4
MJ00006	10	LIMIT SWITCH DOUBLE SPACER 3/4" LONG	4	4
MG00003	11	DOUBLE NUT FOR LIM-SW.	4	4
MF00003	12	R.H. PHILLIPS MACHINE SCREW 4-40 UNC x 1-1/2"	8	8
MF00004	13	R.H. PHILLIPS MACHINE SCREW 6-32 UNC x 1"	2	2
MO00001	14	CAM PLATE COMPRESSION SPRING (.178IDx.032GX.55L)	2	2
MG00007	15	HEX NYLON LOCK NUT 6-32UNC	2	2
MH00006	16	COLLAR 3/8 ID	1	1
MD00200	17 A	SPROCKET 41B13 x 1"		1
MD00007	17 B	DRIVE SPROCKET 41B12 x 1"	1	
MM00046	18	CONTROL BOX HINGE	2	2
MI00001	19	MOTOR PULLEY 5L 5/8 ID x 2" OD	1	1
ME00018	20	KEYWAY 3/16 SQ. x 1-1/4" LONG	1	1
MI00002	21	PULLEY 8" OD c/w bushing 3/4" ID	1	1
MI00006	22	V -BELT 5L-325	1	1
MJ00004	23	CLUTCH PLATE ALUMINUM 3/4" ID	1	1
MQ00007	24	SPRING PIN 1/4" x 2" LONG	1	1
MJ00005	25	CLUTCH PAD 3/4 ID	1	1
MG00014	26	SLOTTED HEX NUT 3/4-24UNF	1	1
MG00004	27	BELLEVILLE WASHER 13/16 IDx1-3/16 x 1/8	6	6
MQ00002	28	COTTER PIN 1/8 x 2.5" LONG	1	1
MF00012	29	CARRIAGE BOLT 5/16-18UNC x 5/8"	4	4
MG00012	30	RIBBED HEX NUT 5/16-18UNC	4	4
MH00008	31	COLLAR 3/4" ID	2	2
MH00007	32	COLLAR 1" ID	4	4
MH00013	33	FLANGE BEARING 3/4" ID x 1-3/8 OD	1	1
MH00009	34	FLANGE BEARING 1" ID x 2" OD	2	4
MD00134	35	SPROCKET 41823 x 1"		1
MD00004	36	SPROCKET 410612 x 1"	1	1
MD00005	37	SPROCKET 410612 x 3/8"	1	1
MD00008	38	#410 ROLLER CHAIN 49 PITCH C/W CONNECTING LINK	1	1
MD00003	39	SPROCKET 41B36 x 1"	1	1
MD00006	40	SPROCKET 41B10 x 3/4"	1	1
MD00007	41	DRIVE SPROCKET 41B12 x 1"		1
MD00009	42	#41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK	1	1
ME00003	43	TROLLEY INPUT SHAFT 3/4" x 11-3/4" no kw 1" thread	1	1
ME00005	44	DRIVE SHAFT 1" x 8.75" c/w KW	1	2
ME00017	45	KEYWAY 1/4" SQ. x 1-1/4" LG	3	5
MD00129	46	#41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK+ 1 CONN. LINK		1
MQ00016	47	SPRING PIN 3/16" x 1-1/4" Long	1	1
MQ00005	48	SPRING PIN 3/16" x 1-1/2" Long	1	2
MF00045	49	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8"	8	8
MF00011	50	H.H. BOLT 3/8"-16UNC x 3/4" LONG	4	10

Trolley Operator Pro-SD Parts List

CODE	ARTICLE#	DESCRIPTION (PRO-SD)	SINGLE Door Quantity	BI-PARTING Quantity
MQ00008	51	SET SCREW 5/16" -18	14	20
MQ00009	52	SET SCREW 1/4" -20	5	5
MF00046	53	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2"	5	5
MM00010	54	BRAKE PLATE MSI0007	1	1
MM00014	55	SOLENOID LEVER MSI009	1	1
MF00005	56	R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8"	1	1
MQ00001	57	COTTER PIN 1/8 x 1.5"	1	1
MG00016	58	FLAT WASHER #10	1	1
MG00008	59	HEX NYLON NUT 10-32 UNF	1	1
MM00011	60	SOLENOID COVER MSI0008	1	1
MK00026	61A	SOLENOID 120V	1 *	1*
MK00027	61B	SOLENOID 220V	1 *	1*
MK00028	61C	SOLENOID 460V	1 *	1 *
MK00029	61D	SOLENOID 575V	1 *	1*
MJ00003	62	BRAKE DRUM	1	1
MJ00001	63	BRAKE SHOE LEFT	1	1
MJ00002	64	BRAKE SHOE RIGHT	1	1
MH00002	65	MILD STEEL BUSHING 9/32ID x 13/32OD x 1-1/16	1	1
MO00002	66	BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L)	1	1
MG00006	67	HEX NUT 1/4-20UNC	6	6
MG00009	68	HEX NYLON LOCK NUT 1/4-20UNC	2	2
MF00028	69	HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	2	2
MF00029	70	HEX HEAD BOLT 1/4-20UNC x 1-3/4" (partial thread)	1	1
MF00044	71	HEX HEAD BOLT 1/4-20UNC x 4" (partial thread)	1	1
MG00017	72	1/4" FLAT WASHER	2	2
MQ00017	73	SPRING PIN 3/16" x 2" Long	1	2
MG00010	74	RIBBED HEX NUT 10-32UNF	6	6
MG00018	75	LOCK WASHER 3/8"	4	4
MG00019	76	FLAT WASHER 13/16" I.D. x 1 .50D (3/4" SHAFT SIZE)	2	2
MG00013	98	RIBBED HEX NUT 3/8" - 16UNC		6
MM00081	99	JACKSHAFT CENTER MOUNT BRACKET MSI0084 (MODIFIED)		2
MG00063	130	HEX NUT 10-32	4	4
ME00050	141	FRAME SUPPORT SHAFT 3/4" x 6" LONG	2	2
MH00109	190	PRECISION FLANGE BEARING 3/4" ID x 1-3/8" OD WITH SNAP RING	1	1

Sliding Door PRO-GSD Single/Bi-part Diagram



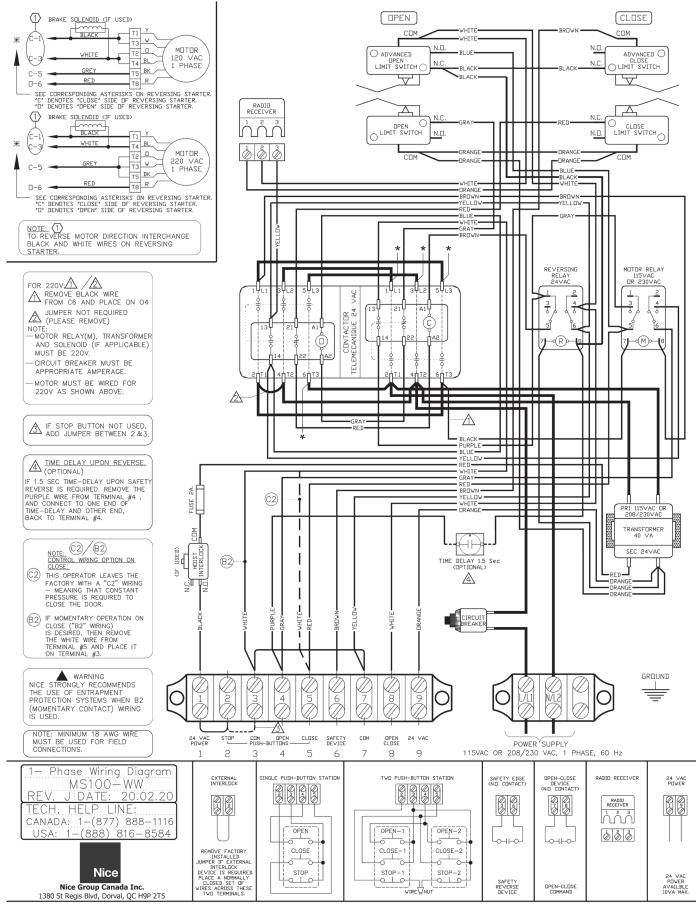
Trolley Operator Pro-GSD Parts List

CODE	ARTICLE#	DESCRIPTION (PRO-GSD)	SINGLE Door Quantity	BI-PARTING QUANTITY
MC00044	2A	GEAR REDUCER CH 55 20:1 (1/2, 3/4, 1HP)	1 *	1 *
MC00045	2B	GEAR REDUCER CH 70 20:1 (1.5, 2HP)	1 *	1 *
MM00004	3	FRAME GEARHEAD MSI0030	1	1
MM00015	4	SOLENOID LEVER GEARHEAD MSI0031	1	1
MM00009	5	GT TUNNEL FRAME MSI0047	1	1
MK00026	6A	SOLENOID 120V	1 *	1 *
MK00027	6B	SOLENOID 220V	1*	1*
MK00028	6C	SOLENOID 460V	1 *	1*
MK00029	6D	SOLENOID 575V	1 *	1*
MM00012	7	SOL-COVER GEARHEAD MSI0032	1	1
MH00007	9	COLLAR 1" ID	2	2
MM00007	10	GEARHEAD FRAME SUPPORT C-BRACKETS MSI0036	3	3
MD00300	11	SPROCKET 41814 x 1"	1	1
MH00009	12	FLANGE BEARING 1" ID x 2"OD	2	2
MM00002	13	CONTROL BOX MSI0001	1	1
MM00001	14	CONTROL BOX COVER MSI0005	1	1
MM00046	15	CONTROL BOX HINGE	2	2
MM00024	16	CAM PLATE MSI0013	1	1
ME00001	17	LIMIT SHAFT 3/8-1/2 x 9.75"	1	1
MM00005	18	BACK COVER (FRAME PRO-G) MSI0037	1	1
MD00300	19A	SPROCKET 41B14 x 1"	1	
MD00110	19B	SPROCKET 41824 x 1"		1
MD00007	20	SPROCKET 41812 x 1"	1	1
MH00001	21	BRONZE T -BUSHING 3/8" ID	2	2
MH00002	22	MILD STEEL BUSHING 9/32ID x 13/32OD x 1-1/16	1	1
MD00029	23	#41 DRIVE CHAIN (63 LINKS (#55 RED), 65 LINKS (#70 RD)	1	1
ME00017	24	KEYWAY 1/4" SQ. x 1-1/4" LG	4	4
MF00046	25	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2"	7	7
MJ00001	26	BRAKE SHOE LEFT	1	. 1
MJ00002	27	BRAKE SHOE RIGHT	1	1
MJ00003	28	BRAKE DRUM	1	1
MG00013	29	RIBBED HEX NUT 3/8" - 16UNC	4	4
MG00030	30	LIMIT CAM 1/2-20 UNF	2	2
MM00027	31	REAR BRACKET GH (RED 55, 63, 70, 80) (MSI0038)	1	1
MD00005	32	SPROCKET 410B12 x 3/8"	1	1
MD00005	33	SPROCKET 41 0B23 x 1" bore	1	1
MH00006	34	COLLAR 3/8 ID	1	1
MD00036	35	CONNECTING LINK #41	1	1
MG00003	36	DOUBLE NUT FOR LIM-SW	4	4
MJ00006	30	LIMIT SWITCH DOUBLE SPACER 3/4" LONG	4	4
			1*	1*
MD00225	38	A #410 ROLLER CHAIN 67 LINKS C/W CON. LINK (FOR REDUCER #55)		
MD00226	38B	#410 ROLLER CHAIN 69 LINKS C/W CON. LINK (FOR REDUCER #70)	1*	1*
MO00001	39	CAM PLATE COMPRESSION SPRING (.178IDx.032GX.55L)	2	2
MO00002	40	BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L)	1	1
MQ00001	42	COTTER PIN 1/8 x 1.5	1	1
MQ00005	44	SPRING PIN 3/16" x 1-1/2" Long	1	1
MQ00009	46	SET SCREW 1 /4" - 20	3	3
MQ00008	47	SET SCREW 5/16" -18	12	12
MF00045	49	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32UNF x 3/8"	18	18
MF00003	50	R.H. PHILLIPS MACHINE SCREW 4-40 UNCx1-1/2	8	8

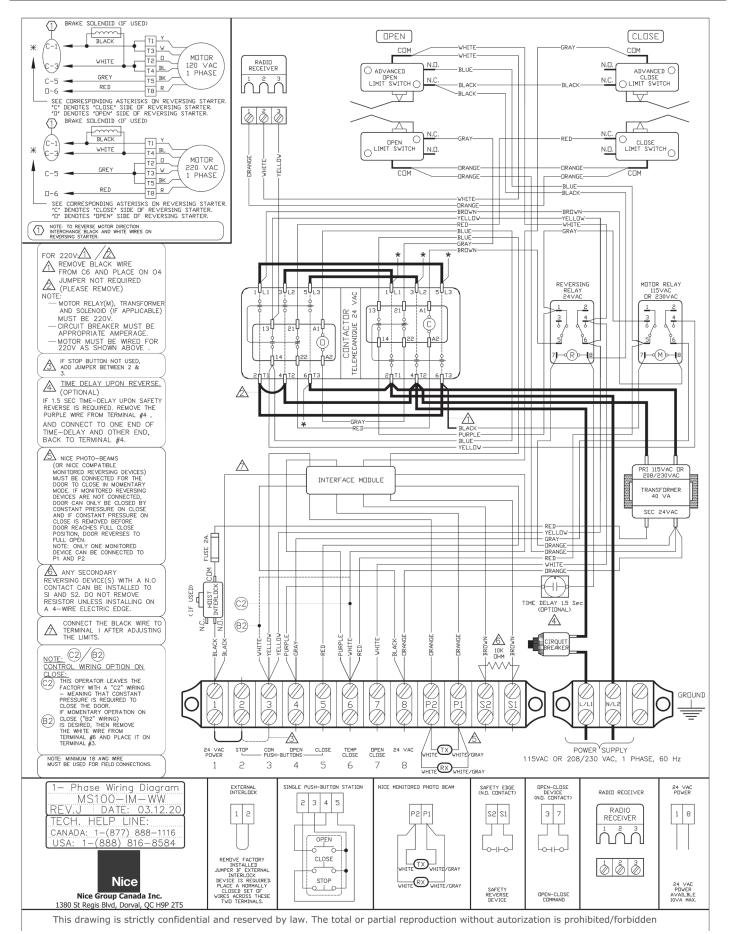
Trolley Operator Pro-GSD Parts List

CODE	ARTICLE#	DESCRIPTION (PRO-GSD)	SINGLE DOOR QUANTITY	BI-PARTING QUANTITY
MF00004	51	R.H. PHILLIPS MACHINE SCREW 6-32 UNC x 1	2	2
MF00005	52	R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8"	1	1
MF00048	55	ROUND HEAD SLOTTED BOLT 1/4-20UNCx1-1/4" (Full thread)	2	2
MF00076	56	HEX HEAD BOLT 1/4-20UNC x 2" (full thread)	1	1
MF00011	57	HEX HEAD BOLT 3/8" - 16UNC x 3/4" LONG	2	2
MF00044	58	HEX HEAD BOLT 1/4-20UNC x 4" (Not full thread)	1	1
MF00032	59	H.H. BOLT 5/16"-18UNC x 3/4" LONG	4	4
MF00019	60	HEX HEAD BOLT 3/8-16UNC x 1 (Full thread)	2	2
MG00006	61	HEX NUT 1/4-20UNC	2	2
MG00007	62	HEX NYLON LOCK NUT 6-32UNC	2	2
MG00008	63	HEX NYLON LOCK NUT 10-32 UNF	1	1
MG00009	64	HEX NYLON LOCK NUT 1/4-20UNC	2	2
MG00011	65	RIBBED HEX NUT 1/4-20UNC	1	1
MF00020	66	HEX HEAD BOLT 3/8-16UNC x 1-1/4" (Full thread)	6	6
MG00016	70	#10 FLAT WASHER	1	1
MG00017	71	1/4" FLAT WASHER	4	4
MG00018	72	LOCK WASHER 3/8"	10	10
MK00004	75	LIMIT SWITCH (STANDARD)	4	4
ME00018	77	KEYWAY 3/16 SQ. x 1-1/4" LONG	1	1
MG00010	78	RIBBED HEX NUT 10-32 UNF	4	4
ME00006	80	INTERMEDIARY SHAFT (PRO-HHD/GT) 1" x 10-7/16"	1	1

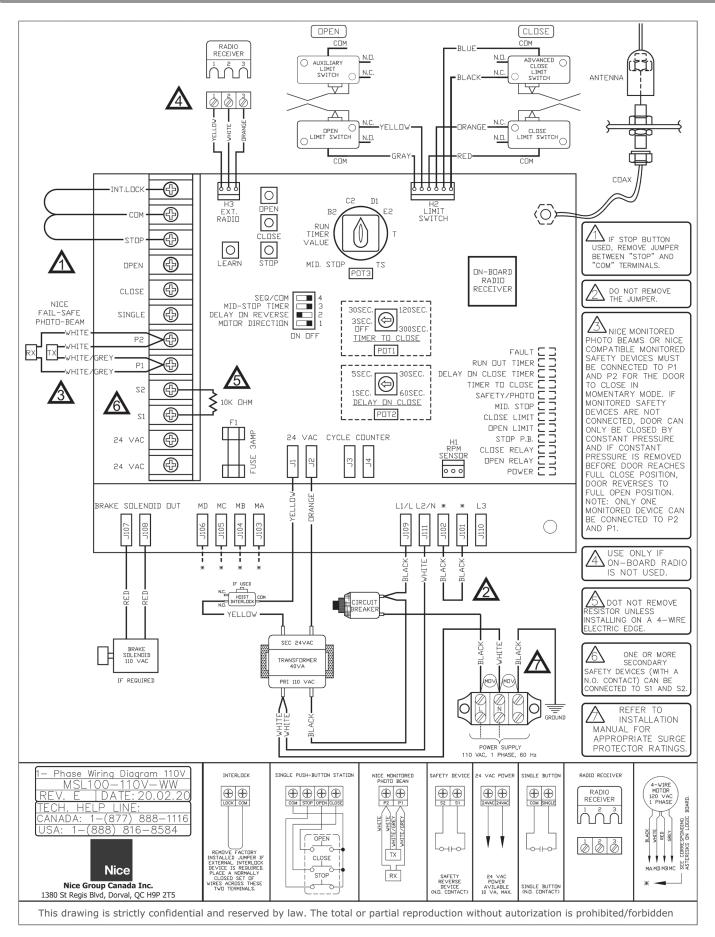
MS100-WW 1-Phase Wiring Diagram



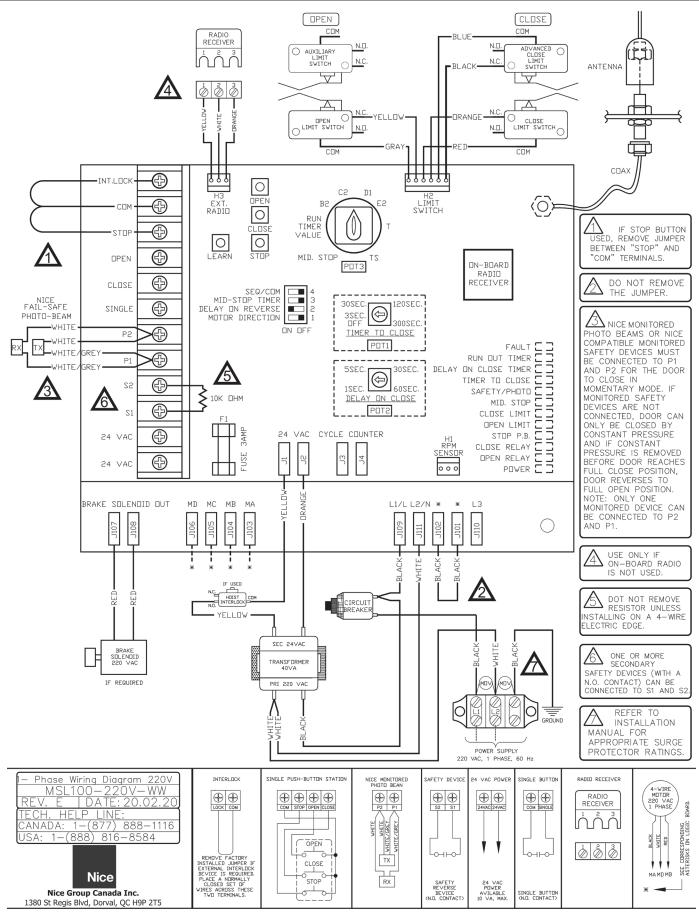
MS100-IM-WW 1-Phase Wiring Diagram



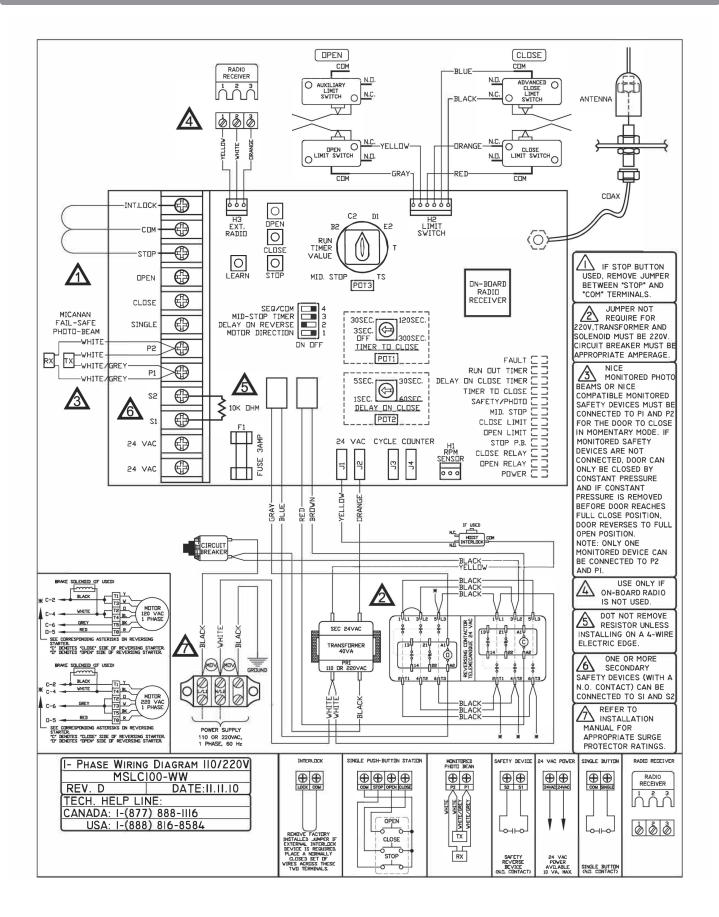
MSL100-110V-WW 1-Phase Wiring Diagram



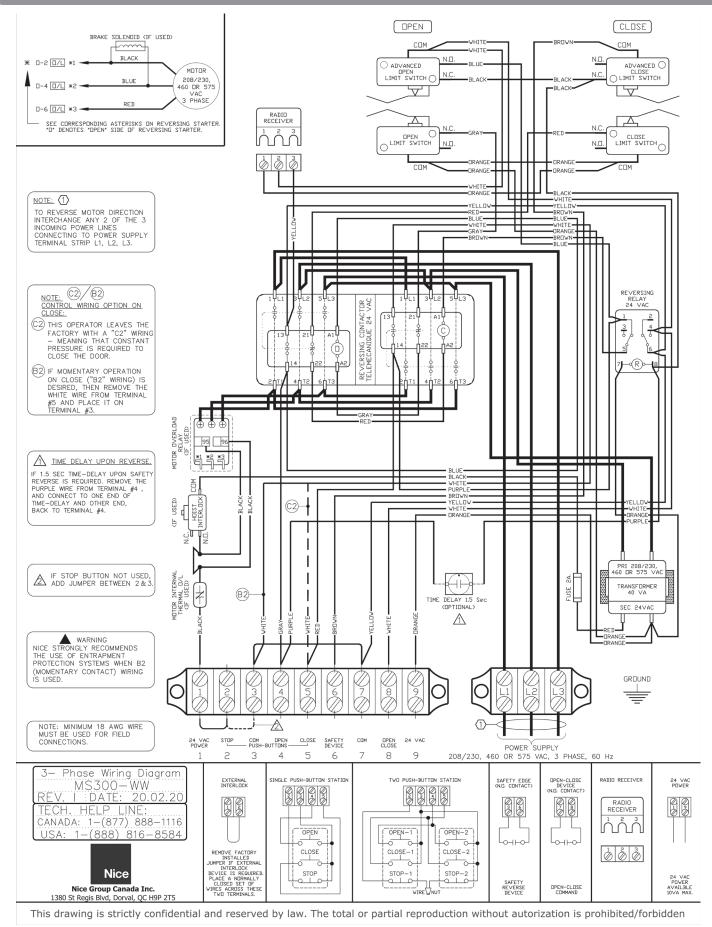
MSL100-220V-WW 1-Phase Wiring Diagram



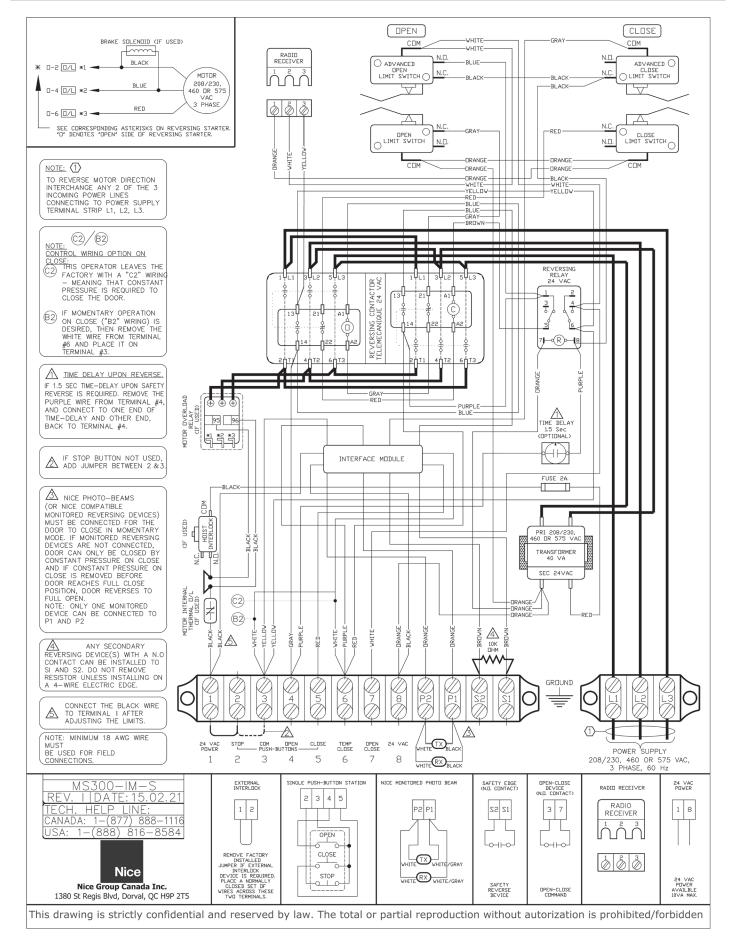
MSLC100-WW 1-phase Wiring Diagram



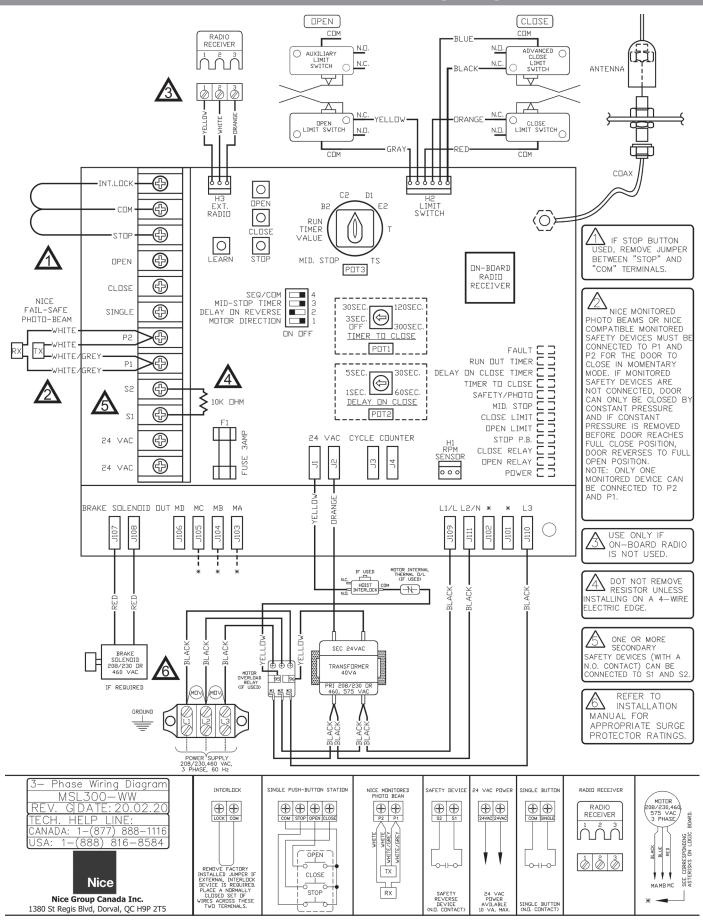
MS300-WW 3-Phase Wiring Diagram



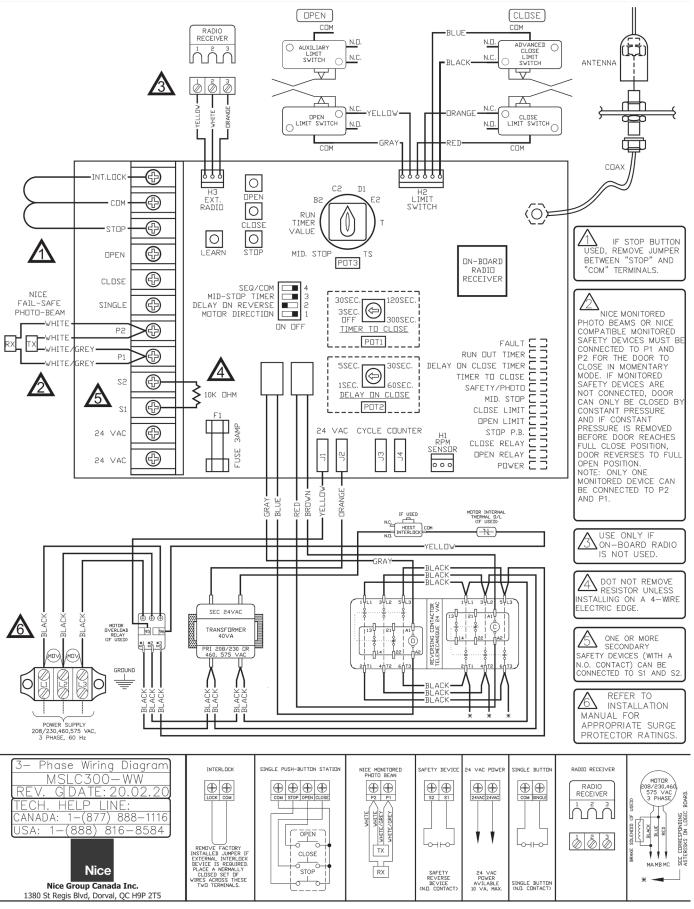
MS300-IM-S Wiring Diagram



MSL300-WW 3-Phase Wiring Diagram



MSLC300-WW 3-Phase Wiring Diagram



Notes

Technical Support: 877-888-1116

Technical Support Hours: M – F, 8:00 a.m. – 6:00 p.m. ET

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