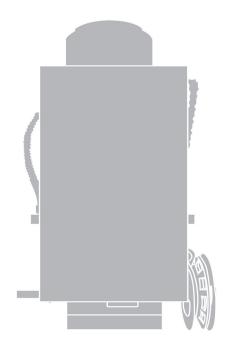
# **Pro-GHVFD**





# Variable speed automation for sectional and rolling doors

Instructions and warnings for installation and use



# Contents

| Warranty   |    |
|--|----|
| Verification of Operator and Hardware                              |    |
| PRO-GH & PRO-GHC Specifications                                    |    |
| Important Safety Instructions                                      |    |
| Important Installation Instructions                                |    |
| Installation Instructions  |    |
| Electrical Connections   | 10 |
| SECTION A: PRO-GHV: PRO-GHCV Full Feature Logic Board Smart 10.0   | 11 |
| Connection of External Single-Button Device                        | 13 |
| Modes of Operation.  | 13 |
| Programming Instructions   |    |
| Run-Timer Setup  |    |
| Mid-Stop Setup. Timer to Close Setup.                              |    |
| Delay on Close Setup (only for use with optional apartment board). |    |
| On-Board Receiver Programming                                      | 16 |
| Installing the Antenna   | 16 |
| Programming the On-Board Radio Receiver                            |    |
| Operation  |    |
| Replacing Remote Control Batteries                                 | 17 |
| Dip-Switch Setup   | 18 |
| SECTION B: For all Operator Control Types                          | 19 |
| Limit Switch Adjustment  | 19 |
| SECTION C: For Operators with Interface Modules or Logic boards    |    |
| Installation of Nice N-1 or N-4 Photocells                         |    |
| Installation Safety Precautions                                    | 20 |
| Wall installations   |    |
| NICE N-4 Photocell (MK00650)                                       |    |
| Wall installation  |    |
| For Nice Nema-1 and Nema-4 photobeams                              | 22 |
| FRABA N-4/4 Thru-Beam Photocell (MK00697)                          | 23 |
| Clutch Adjustment  | 24 |
| In-Line Clutch   |    |
| Fire Release Mechanism Installation                                |    |
| Brake Adjustment   |    |
| Emergency Manual Operation   | 27 |
| Operator Maintenance   | 28 |
| Jackshaft Operator Pro-GH Parts Diagram                            | 29 |
| Jackshaft Operator Pro-GH Parts List                               |    |
| Jackshaft Operator Pro-GHC Parts Diagram                           |    |
| Jackshaft Operator Pro-GHC Parts List                              |    |
| MS100-WW-F 1-Phase Wiring Diagram                                  |    |
| MS100-IM-WW-F 1-Phase Wiring Diagram                               |    |
|  | 07 |

#### Warranty

Nice North America warrants that materials and workmanship are free from defects for a period of four (4) years or 100,000 cycles, whichever comes first. The start of the warranty will be determined by the date of invoice. Materials returned to Nice deemed defective after examination will be returned at the option of Nice with repaired, new, or re-manufactured parts.

Nice North America will not be responsible for any charges incurred in the process of returning defective material. All returned material must be received pre-paid, or it will not be accepted.

This warranty is limited, and in lieu of all other warranties expressed or implied. There is no expressed liability due on the part of the seller.

| MP00046     | #60, #80 Drive Chain and Sprockets             |
|-------------|--|
| MP00024     | Chain Spreader 1" - 1"                         |
| MP00025     | Chain Spreader 1" - 1-1/4"                     |
| PROW        | Waterproof Modification                        |
| PRO4X       | Corrosion Proof Modification                   |
| PROX        | Explosion Proof Modification                   |
| MP00007*    | 115 Volt Control Circuit                       |
| MP00061**   | 1.5 Sec Time Delay on Reverse                  |
| MP00001**   | Timer to Close                                 |
| PRO-PL      | Separate Control Panel                         |
| MP00038     | Fire Release Mechanism                         |
| MP00028     | Hand Crank                                     |
| 9999999     | Pusher Springs                                 |
| MP00069-74  | Auxiliary Trolley C/W Track & #41 Chain        |
| MP00012-118 | Dual Auxiliary Trolley C/W Track & #41 Chain   |
| MX00001     | Floor Level Disconnect in Lieu of Chain Keeper |
| MW00050,52  | In-Line Torque Clutch                          |
|             |  |

<sup>\*</sup> Not available for logic board controls

# **A** WARNING **A**

DO NOT CONNECT TO ELECTRICAL POWER DURING INSTALLATION OR SERVICING OF OPERATOR.

# **IMPORTANT**

FOR ANY QUESTIONS CONCERNING THE SAFETY OR OPERATION OF THIS OPERATOR, PLEASE CONTACT NICE AT 1-877-888-1116. SAVE THESE INSTRUCTIONS.

<sup>\*\*</sup> Standard feature with logic board controls

# **Verification of Operator and Hardware**

Upon delivery of your Nice heavy-duty gearhead jackshaft door operator, please inspect the unit carefully for damage. Verify that operator horsepower, voltage, phase and amperage correspond to available power supply and door application. Check that along with your operator you have received the following standard hardware.

| 1 x OPEN/CLOSE/STOP 3-Button Control Station  |  |
|---|--|
| 1 x #50 Drive chain package: 4' (1.2m) c/w #50 connecting link  | Control of the second of the s |
| 1 x Drive Sprocket 50B12 or 50B15 c/w 2 set screws and keyway   |  |
| 1 x Door Sprocket: 50B23 x 1" or 1-1/4" bore, 2 set screws and 1/4" x 1-1/4" keyway for sectional doors or 50B40 x 1" or 1-1/4" bore, 2 set screws and 1/4" x 1-1/4" keyway for rolling doors  NOTE: Sprocket size and bore may vary according to door size and type, shaft size and drum diameter. |  |
| 1 x Chain Keeper  |  |
| 1 x Keyring   |  |
| 4 x 3/8" bolt, hex nut, lock washer and flat washer   |  |
| 1 x pocket wheel hand chain 2 x door height less 4' (1.2m)  |  |
| 1 x Warning Sign  | A WARNING  |
| 1 set of Fraba photocells   |  |

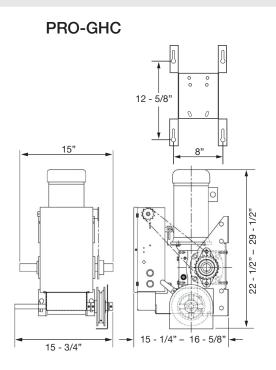
# **PRO-GH & PRO-GHC Specifications**

PRO-GH and PRO-GHC heavy-duty jackshaft operators are designed for large commercial and industrial doors provided that doors are driven by a drive shaft. Model PRO-GH is essentially the same as model PRO-GHC with the exception that the PRO-GHC operator has a reinforced frame and pillow block bearings on reducer drive shaft.

| Standard Operator Weight    | PRO-GH (100-120 lbs) / l  | <b>PRO-GHC</b> (120-150 lbs)                            |   |
|-----------------------------|---|---|---|
| Motor                       | Continuous duty 1725 RPM industrial type motor. Full overload protection.   |   |   |
| Horsepower Range: PRO-GH    | 1/2 HP, 3/4HP, 1HP, 1.5H  | <b>P</b> (3-phase & 1-phase) /                          | 2HP, 3HP, 5HP (3-phase only)  |
| Horsepower Range: PRO-GHC   | 1/2 HP, 3/4HP, 1HP, 1.5H  | <b>P</b> (3-phase & 1-phase) /                          | 2HP, 3HP (3-phase only)   |
|                             | 115V 1-phase (60Hz)   | 208V 3-phase (60Hz)                                     | 220V 1-phase (50Hz)   |
| <ul> <li>Voltage</li> </ul> | 208V 1-phase (60Hz)   | 230V 3-phase (60Hz)                                     | 380V 3-phase (50Hz)   |
|                             | 230V 1-phase (60Hz)   | 460V 3-phase (60Hz)                                     |   |
|                             |   | 575V 3-phase (60Hz)                                     |   |
| Reduction                   | Primary: Heavy duty wor   | m gear reducer 40:1 -44                                 | 1:1 reduction   |
| neuucuon                    | Secondary: #50 chain and sprockets from operator to door shaft  |   |   |
| Output Shaft Speed          | 40-43 RPM   |   |   |
| Brake                       | Solenoid actuated drum and brake shoe braking system to prevent coasting and maintain door position.  |   |   |
|                             | <b>Option 1:</b> Full Feature logic board Smart 10.0 (UL325 (2010) compliant). <b>NOTE:</b> Nice compatible primary entrapment device must be connected for B2, T or TS (momentary or timer activation on close) feature. |   |   |
| Wiring Type (3 Options)     | (constant pressure on clos<br>desired, move "white" wir   | se, momentary contact or<br>re from terminal #6 to term | le (UL325 (2010) compliant). C2 Standard factory wiring n open and stop). If momentary contact on close (B2) wiring is minal #3. <b>NOTE:</b> Nice compatible primary entrapment device n close) or for T (timer to close) feature. |
|                             |   | ntary contact on open ar                                | 5 (2010) compliant, not available in US) C-2 Wiring constant and stop. <b>NOTE:</b> If momentary contact on close (B2) wiring is erminal #3.  |
| Transformer                 | 24VAC control circuit, sup  | oplies power to drive con                               | trol relays with 15VA power available for external devices.   |
| Limit Adjustment            | 4 micro switches that corcams.  | ntrol door travel. These li                             | mit switches are activated by fully adjustable screw type   |
| Emergency Disconnect        | Floor level cable disconnect system with electrical cut-out feature allows person to manually operate door by chain hoist in case of emergency.   |   |   |
| Operator Dimensions:        |   |   |   |

#### **Operator Dimensions:**

# PRO-GH \*\* 14" - 15" \*\* 14" - 15" \*\* NOTE: DIMENSIONS VARY DEPENDING ON HP AND REDUCER SIZE. \*\* Wall Mount Base Plate (MM00126) For 2HP-3HP (Reducer 80 or 100) \*\* T5 - 3/4" Wall Mount Base Plate (MM00127) For 2HP-3HP (Reducer 80 or 100) \*\* NOTE: DIMENSIONS VARY DEPENDING ON HP AND REDUCER SIZE. \*\* NOTE: DIMENSIONS VARY DEPENDING ON HP AND REDUCER SIZE.



#### **Important Safety Instructions**

**WARNING:** To reduce the risk of injury or death:

- READ AND FOLLOW ALL INSTRUCTIONS
- Never allow children to operate or play with door controls. Keep the remote control (where provided) away from children.
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO
  ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- Test the door's safety features at least once a month. After adjusting the limit of travel, retest the door operator's safety features. Failure to adjust the operator properly may cause severe injury or death.
- For products having a manual release, if possible, use the manual release only when the door is closed. Use caution when using this release when the door is open. Weak or broken springs may cause the door to fall rapidly, causing severe injury or death.
- KEEP DOORS PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner's Manual. An improperly operating
  or balanced door could cause severe injury or death. Have trained door systems technician make repairs to cables, spring
  assemblies, and other hardware.
- Press the "OPEN" device or use emergency disconnect mechanism if a person is trapped under the door.
- SAVE THESE INSTRUCTIONS. The owner or users must understand the safety and operation of door system. Insure that this installation manual be located close to the door system.

#### **Important Installation Instructions**

- READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS
- Commercial door operators are never to be installed on a residential installation
- Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have
  qualified service personnel make repairs to cables, spring assemblies, and other hardware before installing the operator.
- Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electrically interlocked to the
  power unit) that are connected to the door before installing the operator.
- Install the door operator at least 8 feet or more above the floor if the operator has exposed moving parts.
- Do not connect the operator to the source of power until instructed to do so.
- Locate the control station: (a) within sight of the door, (b) at a minimum height of 5 feet so that small children cannot reach it, and (c) away from all moving parts of the door.
- Install the Entrapment Warning Placard next to the control station in a prominent location.
- For products having a manual release, instruct the end user on the operation of the manual release.
- Install non-contact entrapment protection devices (photocells) and/or contact entrapment protection devices (reversing edges).
   NOTE: photocells should be installed at no more than 6" from the floor. Edges should be installed on the leading edge of the door.

#### **Installation Instructions**

#### A WARNING A

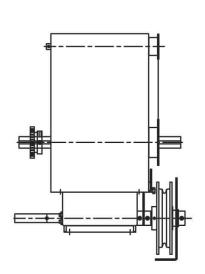
DO NOT INSTALL THIS OPERATOR BEFORE READING THIS MANUAL CAREFULLY.

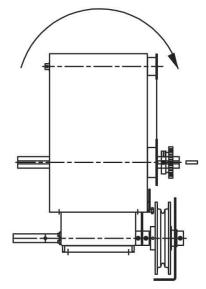
#### NOTE:

• Installation of operator must be done by a qualified installer. Door must be properly installed and working smoothly. Remove all door locks prior to installation.

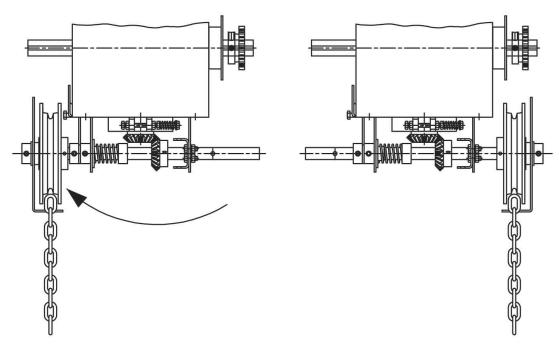
The PRO-GH, PRO-GHC operators have dual output shafts and may be mounted on right (standard) or left hand side of door. If handing of operator must be reversed, loosen set screws, remove drive sprocket and keyway and install on opposite side of

drive shaf'





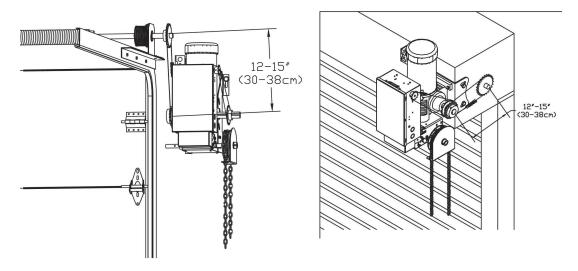
For both the PRO-GH and PRO-GHC operators the handing of the operator should be stated at time of order. Depending on installation, if handing of chain hoist is not correct the hand chain may hang in door opening. If this is the case, swing chain off to the side and hook it over the top of the door jamb. If desired, the pocket wheel, chain guard and hand chain may be removed on site and installed on opposite side of universal disconnect shaft as shown below.



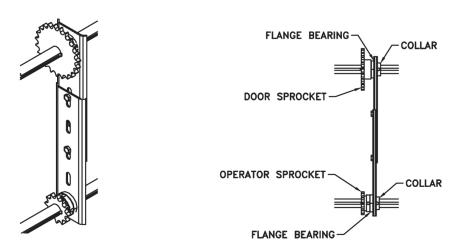
- 1. Install control station away from all moving door parts, within sight of the door and a minimum of 5 ft (1.5 m) from the ground.
- 2. Install entrapment warning sign next to control station.



3. As a general rule, the door operator should be installed below the drive shaft and as close to the door as possible. The ideal distance between the operator drive shaft and the door shaft is approximately 12" (30cm) to 15" (38cm). The operator may be wall/bench mounted or bracket /shelf mounted. These two mounting configurations are shown below:

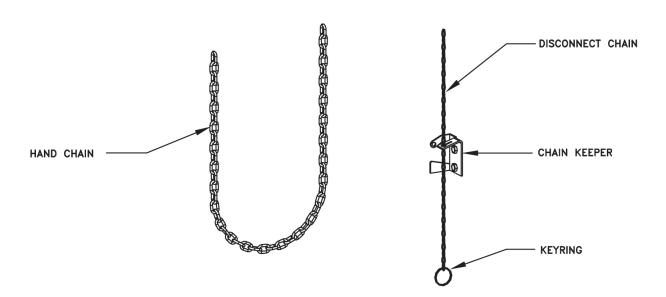


- 4. Mount the operator to the wall, hood or bench with 3/8" bolts, nuts and washers provided or with lag bolts and shields if installation requires it. Make sure that operator is secured but do not tighten bolts.
- 5. Place door sprocket on door shaft and align with operator drive sprocket but do not insert keyway or set screws.
- 6. If an optional chain spreader has been ordered with your operator, install as shown below:

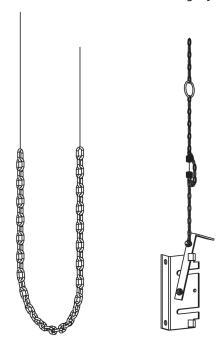


- 7. Install drive chain over sprockets, cut to a suitable length and connect with connecting link.
- 8. Lower or raise operator to adjust chain tension so that there is no more than 1/4" chain slack between sprockets. Tighten operator mounting bolts.
- 9. Carefully re-align sprockets, if necessary and secure keyway and set screws.

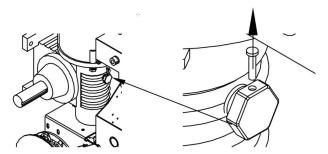
- 10. Install hand chain by wrapping it through chain guard holes and pocket wheel. Allow chain to hang down towards floor. Cut chain and connect so that chain is 2' to 3' from the floor.
- 11. Install chain keeper to wall near hand chain at approximately 4' from floor. Run disconnect chain through keyhole of chain keeper and cut excess chain links if required. Attach keyring to end of disconnect chain.



12. If an **optional** floor level disconnect lever was ordered in lieu of the chain keeper, mount to wall with suitable hardware. Attach both chains together using keyring provided. Allow disconnect chain to be slightly slack when lever is in the up position.



13. **IMPORTANT:** After installation is complete, remove red activation pin on reducer breather plug.



#### **Electrical Connections**

#### These are 3 possible electrical control configurations for this operator:

- A) Standard relay logic controls (not UL325 (2010) compliant, not available in US). Refer to electrical drawings inside your operator control box or generic drawings MS100-WW or MS300-WW in the electrical drawings section at the end of this manual.
- B) Relay logic controls with Interface Module (UL325 (2010) compliant. Refer to electrical drawings inside your operator control box or generic drawings MS100-IM- WW or MS300-IM-WW in the electrical drawings section at the end of this manual.
- C) Full Feature logic board Smart 10.0 (UL325 (2010) compliant). Refer to Section A for electrical Connections and logic board instructions. Refer to electrical drawings inside your operator control box or generic drawings MSL100-110V-WW, MSL300-WW, MSL300-WW or MSLC300-WW in the electrical drawings section at the end of this manual.

# **IMPORTANT**

- EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR MUST HAVE IT'S OWN DEDICATED POWER SUPPLY
- NICE HIGHLY RECOMMENDS THAT EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR HAVE AN EXTERNAL CIRCUIT BREAKER OR FUSED DISCONNECT

#### **A** WARNING **A**

COMPARE AVAILABLE POWER SUPPLY VOLTAGE TO OPERATOR NAMEPLATE PRIOR TO ELECTRICAL CONNECTION. FAILURE TO CONNECT APPROPRIATE POWER SUPPLY VOLTAGE MAY CAUSE SERIOUS DAMAGE TO OPERATOR.

Refer to electrical diagrams inside control box cover or at the end of this manual prior to connection of power supply or control station.

# A WARNING A

#### TO REDUCE THE RISK OF INJURY OR DEATH:

SUPPLY HAS BEEN DISCONNECTED AT FUSE BOX.

ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A QUALIFIED SERVICE PERSON DO NOT ATTEMPT TO MAKE ELECTRICAL CONNECTIONS TO OPERATOR UNLESS POWER

OPERATOR MUST BE CONNECTED IN ACCORDANCE TO LOCAL ELECTRICAL CODES AND GROUNDED TO GREEN GROUND LUG LOCATED INSIDE CONTROL BOX.

#### SECTION A: PRO-GHV: PRO-GHCV Full Feature Logic Board Smart 10.0

[UL325 (2010) Compliant]

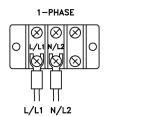
**NOTE:** The operator is shipped from the factory in the D1 mode setting (constant pressure open and close). The operator should remain in this mode until all connections and limit switch adjustments are completed.

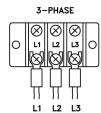
#### **Power Wiring Instructions**

Connect primary power supply directly to the separate power terminal strip supplied using any of the 1-1/8" (2.85 cm) diameter holes provided on control box. Do not connect power supply directly to the circuit board.

**Single Phase:** Connect single-phase power supply to terminals L/L1 and N/L2 on three-pole power terminal strip (110V or 220V 1-phase).

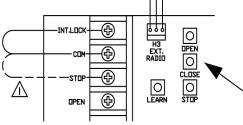
**Three-Phase:** Connect three-phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip (208V, 230V, 380V, 460V or 575V).





#### On Board O/C/S PBS Instructions

On-board Open, Close and Stop buttons are provided directly on the board for installation and troubleshooting purposes. In order to operate unit by on-board Open, Close, Stop buttons, the factory installed jumper (#1) between the COM and STOP terminals on the terminal strip must remain connected.



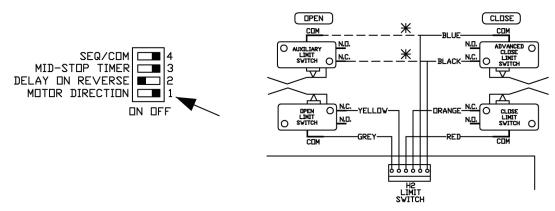
#### **Motor Direction Verification**

Make sure the mode of operation is selected to D1.

After electrical power connections are made, manually move door to mid-position. Using the on-board buttons press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the open limit switch) see below:

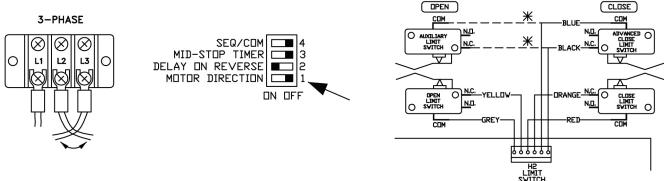
For Single-Phase Operators: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, through wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. A dipswitch (Dip #1) is provided to reverse direction of motor and limit switch direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. Disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

**NOTE:** Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the "OPEN LIMIT" LED and stops the door.



**For 3-Phase Operators:** If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the on board open button again. If door is going in the correct open direction, activate the open limit switch to ensure door stops. If door does not stop, turn off incoming power and interchange any two incoming power lines once again and slide dipswitch #1 to reverse motor direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced limit switch and re-connect to the auxiliary limit switch provided.

**NOTE:** Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the "OPEN LIMIT" LED and stops the door.



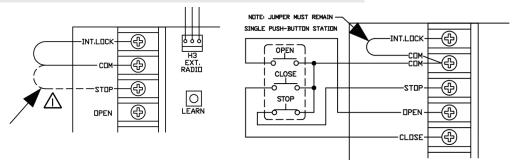
#### **Limit Switch Adjustments**

Once the motor rotation and limit cam direction have been verified, adjust the limit cam settings. Please note that when each limit switch is activated the corresponding LED will light up. Refer to operator installation manual for complete limit switch adjustment instructions.

#### Connection of External O/C/S PBS

Connect O/C/S PBS as shown in diagram.

**NOTE:** Jumper #1 must be removed after the external O/C/S PBS has been installed.



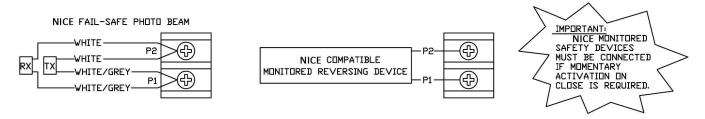
#### **Failsafe Feature**

A safety device failsafe feature is built into the logic board. The logic board has provisions to connect one primary monitored safety device as well as 1 or more secondary non-monitored safety device(s).

#### Primary monitored safety device

Nice monitored failsafe photo beams or Nice compatible monitored failsafe devices must be connected to terminals P1 and P2 as primary monitored safety device. Primary monitored safety device must be connected if momentary activation on close is required in B2, T and TS modes. If it is not connected in B2, T and Ts modes, door can only be closed by constant pressure on close and if constant pressure is removed before door reaches full close position, door reverses to full open.

NOTE: Only one monitored failsafe device can be connected to terminals P1 and P2.



#### Secondary Non-Monitored Safety Device(s):

A standard 2-wire safety edge, non-monitored photo beams or any other non-monitored reversing devices with a N.O contact can be connected to terminals S1 and S2 as secondary non-monitored safety device.

**NOTE:** More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

**IMPORTANT:** Do not remove the resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

#### 4-wire electric edge:

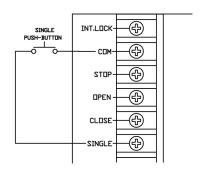
A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device.

Remove the factory-installed resistor across terminals S1 and S2 when using a 4-wire electric edge.



#### **Connection of External Single-Button Device**

Connect an external single-button as shown in diagram. Please refer to "Modes of Operation" for the functionality of single-button.

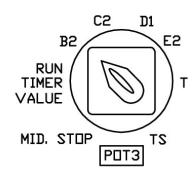


#### **Modes of Operation**

All operators leave the factory in the D1 mode setting; please read all modes of operation and determine which operational mode is desired.

#### B2 (Momentary on open and close):

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- Stop Button: Momentary activation stops the door.
- Single Button Device and Single Channel Transmitter, 3-Channel (1,2,3) Transmitter:
  - » **SEQUENTIAL FUNCTION:** Open/Stop/Close/Reverse.
  - » **COMMERCIAL FUNCTION:** Open/Close/Reverse.
- 3-Button O/C/S Radio Transmitter: Same as open, close and stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A



#### C2 (Momentary open, constant pressure close):

- Open Button: Momentary activation opens the door. When door is closing, momentary activation
  reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full open
  position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Constant pressure on close. Door will stop when button is released
- Stop Button: Momentary activation stops the door.
- Single Button device:
  - » **SEQUENTIAL FUNCTION:** Open/Stop/Constant pressure on close/stop.
  - » COMMERCIAL FUNCTION: Open/Constant pressure on close/stop.
- Single channel transmitter, 3-channel **(1,2,3)** transmitter and 3-button O/C/S radio transmitter. Momentary activation opens the door. Momentary contact of OPEN button on 3-button (O/C/S) radio transmitter from mid-stop opens the door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

#### D1 (Constant pressure on open and close):

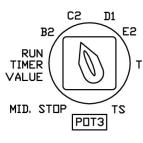
- **Open Button:** Constant pressure opens the door. Door stops when constant pressure is released. Constant pressure from mid-stop opens the door to full open position.
- Close Button: Constant pressure on close. Door will stop when button is released
- Single Button device, single channel transmitter, 3-channel (1,2,3) transmitter and 3-button (0/C/S) radio transmitter: N/A
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

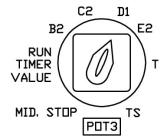
#### E2: (Momentary on open, constant pressure on close with roll-back feature)

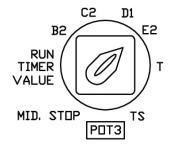
- **Open Button:** Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Constant pressure on close. Door reverses to full open when button is released.
- Single Button:
  - » **SEQUENTIAL FUNCTION:** Open/Stop/Constant pressure on close/stop.
  - » **COMMERCIAL FUNCTION:** Open/Constant pressure on close/reverse.
- Single channel device, 3-channel (1,2,3) transmitter and 3-button (0/C/S) radio transmitter: Momentary activation
  opens the door. Momentary contact of OPEN button on 3-button (open/close/stop) radio transmitter from mid-stop opens the
  door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to Close: N/A

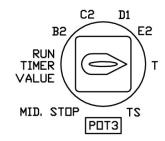
#### T: (Momentary on open and close, timer to close, SAFETY ACTIVATION & STOP BUTTON DISABLE TIMER)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door.
   Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer is disabled previously by stop button or safety device. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- Single Button: If door is opening or closing, momentary activation stops the door. Momentary
  activation while timer is counting at mid-stop or full open deactivates the timer.
- Single button device, single channel and 3-channel (1,2,3) radio transmitter:
  - » **SEQUENTIAL FUNCTION:** Open/Stop/Close/Reverse.
  - » **COMMERCIAL FUNCTION:** Open/Reverse/Refresh timer.
- 3-button (O/C/S) Transmitter: Same as open, close, stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door to full open AND DISABLES TIMER.







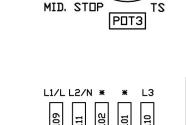


• Timer to Close: Closes the door from mid-stop or full open. Momentary activation of stop button will deactivate the timer. When door is closing, momentary activation of safety devices will reverse the door to mid-stop (if enabled) or full open and deactivates the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and mid-stop.

#### TS: (Momentary on open and close, timer to close secure, STOP BUTTON DISABLES TIMER)

- **Open Button:** Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer has been disabled previously by stop button. Constant activation when door is opening, bypass mid-stop if enabled.
- Close Button: Momentary on close.
- **Stop Button:** If door is opening or closing, momentary activation stops the door. Momentary activation while timer is counting at mid-stop or full open deactivates the timer.
- Single button device, single channel transmitter and 3-channel (1,2,3) radio transmitter:
  - » SEQUENTIAL FUNCTION: Open/Stop/Close/Reverse.
  - » **COMMERCIAL FUNCTION:** Open/Reverse/Refresh timer.
- 3-button O/C/S radio transmitter: Same as open, close, stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door.
   Momentary activation refreshes the timer to close.
- Timer to Close: Closes the door from mid-stop or full open. Momentary activation of stop button will deactivate the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and mid-stop.

**WARNING:** When replacing the logic board in a single-phase operator. Make sure that Jumper 2 is installed properly before operating the door. Failure to do this will damage the logic board.



**C2** 

**B2** 

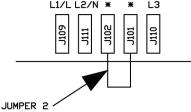
RUN

TIMER

VALUE

D1

E2



#### **Programming Instructions**

**NOTE:** ALL PROGRAM FUNCTIONS CAN BE INITIATED BY TURNING SELECTOR SWITCH TO THE DESIRED SETTING AT ANY POINT DURING OPERATION EXCEPT FOR THE MID STOP and RUN TIMER MODE. PROGRAMMING MUST START FROM THE FULL CLOSED POSITION.

#### **Run-Timer Setup**

Run-timer is the maximum amount of time the motor will run upon receiving an open or close command. The factory default value for run-timer is 45 seconds.

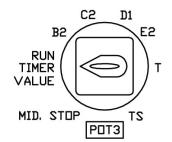
**NOTE:** Limits must be set prior to setting run timer.

#### Modify the run-timer from factory default:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Run-timer" position. The "Delay On Close Timer". LED should blink.
- 3. Press open button. Wait until door reaches full open position. The run timer value is set to the time taken for the door to travel from full close position to full open position plus 5 seconds.
- 4. Set the selector dial to the desired mode of operation.

#### Modify the run-timer to factory default:

- 1. Close the door to full close position.
- Set the selector dial to "Run-timer" position.
- Press Stop Button. The run-timer is modified to the factory default value. Then set the selector dial to the desired mode of operation.



#### **Mid-Stop Setup**

Mid-Stop feature can be used to open the door to a preset point prior to full open position.

**NOTE:** Limits must be set prior to setting mid-stop position.

#### **To Activate Mid-Stop:**

- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-Stop" position. "Mid-Stop" LED starts blinking.
- 3. Press open push button. Door opens. Once the door reaches the desired mid-stop position, stop the door by activating stop push button.
- 4. Set the selector dial to the desired mode of operation.

**NOTE:** When door opens to the programmed mid-stop position, "Mid-Stop" LED will illuminate.

#### To Re-activate the Mid-Stop position:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-Stop" position.
- 3. Press the stop button, Mid-Stop is deactivated.

#### **Modify mid-stop position:**

To modify the current mid-stop position, follow the same steps to activate mid-stop. The new mid-stop position will override the old mid-stop position.

#### **Timer to Close Setup**

Timer to close is enabled only in TS and T modes of operation. To adjust the timer value turn POT1 clockwise to the desired value. The minimum value for timer to close is 3 seconds and the maximum value is 300 seconds.

#### Delay on Close Setup (only for use with optional apartment board)

Delay on close timer can be used to delay the closing of the door in B2 and TS modes of operation. This timer is deactivated in C2, D1, E2 and T modes of operation. Delay on close timer is OFF when the "Delay on close" dial is set to OFF position. To adjust this timer, rotate the dial clockwise to the desired value. The minimum value for delay on close timer is 1 second and the maximum value is 60 seconds. It is recommended to use this feature in apartment applications where RED and GREEN traffic lights are used.

**NOTE:** In TS mode, the "Delay on close" timer starts only once the "Timer to close" has finished counting. Unless a delay on close is required this dial should be rotated to the OFF position. If left in any other position but OFF, activation of close button will delay to POT2 amount of time.

# 30SEC. 120SEC. 3SEC. 300SEC. TIMER TO CLOSE POT1

C2

**B2** 

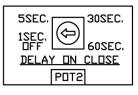
RUN TIMER

MID. STOP

VALUE

D1

E2



# **On-Board Receiver Programming**

This logic board has a built-in 372 MHz radio receiver and can only be used with Nice single button, 3-button (OPEN/CLOSE/STOP) and 3-channel radio transmitters.

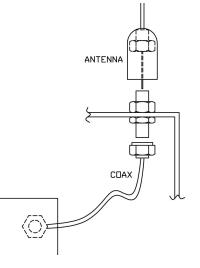
#### **Installing the Antenna**

#### **Direct Connection:**

Attach the antenna when supplied with the operator to the F connector on the control box. For best reception, keep antenna wire straight and away from metal objects.

#### Indirect connection (Mounting the antenna at a remote location):

- 1. Connect coax extension cable (optional) to the F connector on the control box.
- Route cable inside metal enclosure.
- 3. Route and secure cable away from moving parts.



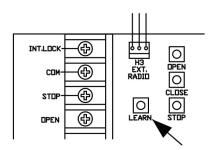
- 4. Mount antenna holder (not provided) outside enclosure.
- 5. Attach antenna to extension wire.
- 6. Position antenna wire straight. For best reception, keep antenna away from metal.

**NOTE:** Do not route coax cable near any moving parts of the operator. If necessary, secure coax wire away from any moving parts.

#### **Programming the On-Board Radio Receiver**

**WARNING:** During programming, door operator will activate. Keep people and objects away from door.

- 1. Connect power to door operator.
- 2. Press and release the learn button once. The receiver's LED will turn on.
- 3. To program a single button transmitter, press the button on the transmitter. The receiver's LED will blink twice indicating a successful programming.
- 4. Press the button on the transmitter once more to confirm operation of the door operator.
- 5. To program a 3-channel (1,2,3) transmitter, press any of the 3 buttons on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the same button on the transmitter to confirm operation of the door operator. This button is now associated with that particular receiver. You can repeat the programming process for the other two buttons to control two other receivers.



- 6. To program a 3-button (O/C/S) transmitter, press OPEN button on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the OPEN button on the transmitter to confirm operation of the door operator. The OPEN, CLOSE and STOP buttons on the transmitter can be used to open, close or stop the operator respectively.
- 7. Test range of transmitter. Repositioning antenna may provide greater range.
- 8. Repeat transmitter-programming steps for additional transmitters.

#### **Operation**

- Press and release the button on Nice transmitter.
- 2. Receiver LED will light momentarily and door will cycle.

#### To Erase all Learned Transmitters

- 1. Press and hold down the LEARN button.
- 2. After 5 seconds, the LED will blink for 5 seconds.
- 3. Release the LEARN button during the time LED is blinking.
- 4. After you released the button, the LED will blink 5 times indicating all transmitters are erased from the receiver's memory.

**NOTE:** A maximum of 20 transmitters can be programmed for the same receiver. If more than 20 are required, consult factory.

#### **Replacing Remote Control Batteries**

The batteries (lithium, 3V) should produce power for up to 5 years. To replace the battery, open the transmitter by removing the screws on the back of the transmitter. Match the positive and negative terminals of the battery to the positive and negative terminals of the transmitter.

**NOTE:** The receiver and transmitter comply with part 15 of the FCC rules with RSS-210 of industry Canada. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

**NOTE:** If an external radio-receiver (Nice or other) is used instead of the built-in radio receiver, it is highly recommended to disconnect the co-axial cable from the logic board.

**NOTE:** When using any external receiver, the Nice on-board receiver should not be used.

# **Dip-Switch Setup**

| DIP-SWITCH       | ON                                  | OFF   | NOTE   |
|------------------|-------------------------------------|---|--|
| SEQ/COM          | Single button and radio in SEQ mode | Single button and radio in COM mode               |  |
| Mid-stop Timer   | Timer is enabled from mid-stop only | Timer is enabled from both mid-stop and full open | T or TS mode can be selected to enable a timer for mid-stop      |
| Delay on reverse | Delay on reverse is 1.5 seconds     | Delay on reverse is 0.5 seconds                   | Nice recommends 1.5 second delay on reverse for all applications |
| Motor direction  | Reverse motor direction             | Standard motor direction                          | See NOTE ** below  |

**NOTE:** If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

| LED                   | Status    | Cause  |                      |
|-----------------------|-----------|--|----------------------|
|                       |           | » Primary safety devices not connected<br>to P1 & P2 or not functioning properly |                      |
| Fault                 | ON        | » Safety devices are activated   |                      |
|                       |           | » 10k Ohm resistor (between S1 & S2)<br>removed or faulty                        | FAULT                |
| Fault                 | Blinking  | » Interlock is activated.  | PAULI                |
| rauit                 | Dilliking | » Interlock jumper is not connected  | RUN-OUT TIMER        |
| Run-out-timer         | ON        | Run-out timer has elapsed  | DELAY ON CLOSE TIMER |
| Delay on close timer  | Blinking  | » Delay on close timer is counting   | DELAT ON CLOSE TIMEN |
| Dolay off close times | Dilliking | » Selector dial is set to Run-timer  | TIMER TO CLOSE       |
| Timer to close        | Blinking  | Timer to close is counting.  | SAFETY/PHOTO         |
|                       |           | » Primary safety devices not connected<br>to P1 & P2 or not functioning properly | MID. STOP            |
| Safety/Photo          | ON        | » Safety devices are activated   | L_<br>               |
|                       |           | » 10k Ohm resistor (between S1 & S2)<br>removed or faulty                        | CLOSE LIMIT          |
| Mid. Stop             | ON        | Door is at Mid-stop position.  | OPEN LIMIT           |
| Close Limit           | ON        | Close limit switch is activated.   | STOP P.B.            |
| Open Limit            | ON        | Open limit switch is switched  | CLOSE RELAY          |
|                       |           | » Stop button connected and  | CLOSE RELAY          |
| Stop PB               | ON        | functioning  | OPEN RELAY           |
| 0.0p 1.5              | OFF       | Stop push button is activated (or the<br>stop circuit is open).                  | POWER [              |
| Close Relay           | Blinking  | » Door is closing  |                      |
| Olose Helay           | Dilliking | » Close relay is activated   |                      |
| Open Relay            | Blinking  | » Door is opening.   |                      |
| Орон покау            | Dilliking | » Open relay is activated.   |                      |
| Power                 | ON        | 24 VAC power to logic board is ON.   |                      |

#### **Limit Switch Adjustment**

Adjustment of door travel is done by moving the limit cams on the threaded shaft. The position of the 4 limit switches are factory adjusted and should not be altered. The limit switches are:

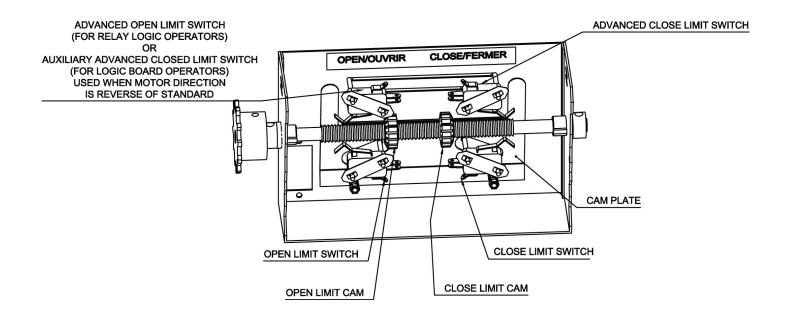
- "Open" limit switch: End of door travel in the fully open position
- "Closed" limit switch: End of door travel in the fully closed position
- "Advanced Open" or "Auxiliary advanced closed" limit switch:
  - A) For relay logic operators this advanced open limit switch is used for open/close devices or timer to close features.
  - B) For logic board this auxiliary closed limit switch is used for open/close devices used when motor direction is reverse of standard.
- "Advanced Closed" Limit switch: Used to prevent reversing device from reversing door when door is almost fully closed.

# A WARNING A

TO REDUCE THE RISK OF INJURY OR DEATH: DO NOT ATTEMPT TO MAKE LIMIT SWITCH ADJUSTMENTS UNLESS POWER HAS BEEN ELECTRICALLY DISCONNECTED.

#### To adjust door travel:

- 1. **Open cycle**: Depress cam plate and spin "Open" limit cam away from "Open" limit switch to increase door travel or spin "Open" limit cam towards the "Open" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 2. Adjust "Open" limit cam so that door stops at the desired fully open position.
- 3. **Close cycle:** Depress cam plate and spin "Close" limit cam away from "Close" limit switch to increase door travel or spin "Close" limit cam towards the "Close" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 4. Adjust "Close" limit cam so that door stops at the desired fully closed position.



#### Installation of Nice N-1 or N-4 Photocells

#### **Installation Safety Precautions**

#### A WARNING A

Nice MK00649 NEMA-1 and FRABA MK00697 NEMA 4/4X infrared photo systems are for use only with Nice logic board operators or relay logic operators equipped with the Nice failsafe interface module. Use of this device on other than recommended operators can lead to severe or fatal injury. Follow these instructions carefully.

# **IMPORTANT**

For momentary activation on close, the Nice photobeams (or a Nice 2-wire monitored edge), must be installed as part of the operator system. If a Nice 2-wire monitored edge or the Nice infrared photobeam system is not installed (or not operating correctly), the operator will only operate in fault mode "constant pressure to close".

#### **READ and FOLLOW all installation instructions.**

- Before installing the photo beam, read the door or gate operator's instruction manual fully, so you are aware of all of the unit's functions and features.
- Wear protective gloves and eye protection when using tools.
- 3. Before installing photo beam, disconnect all power to door operator to prevent unintended operation and have the door full open or close.
- 4. Do not reconnect power to the door or gate operator until instructed to do so.
- 5. Only install photobeams on a properly functioning door or gate operator.
- Installation and wiring must comply with local building and electrical codes. This device is not intended and must not be installed in an explosive environment.

#### A WARNING A

Keep fingers and other body parts away from all moving parts of the door and gate operator system while the system is being operated.

# **A** WARNING **A**

To prevent unintended operation, disconnect power to the door or gate operator prior to installing the photobeam system.

#### **NICE N-1 Photocell (MK00649)**

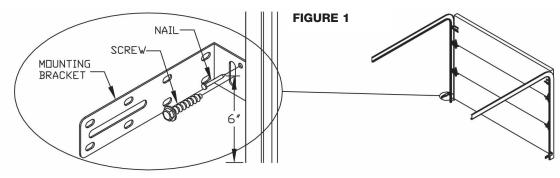
**NOTE:** The MK00649 photocell system has a maximum range of 24 ft. Sun visor protector optional.

#### Installation

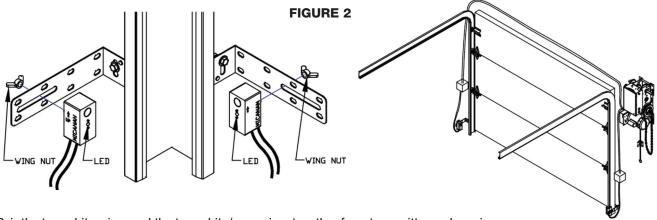
**NOTE:** Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

#### **Wall installations**

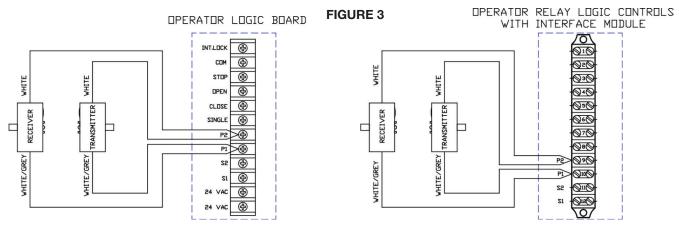
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Figure 1.



- 3. Using the wing nuts, attach the receiver and transmitter of the photo system to the mounting brackets (with arrow pointing up). Note that the receiver and transmitter can be installed on the left side or right side of the door.
- 4. Adjust the position of the transmitter and receiver on the slot of the brackets. Secure the receiver and transmitter to the mounting brackets as shown in Figure 2.



- 3. Pair the two white wires and the two white/gray wires together from transmitter and receiver.
- 4. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3.



#### **NICE N-4 Photocell (MK00650)**

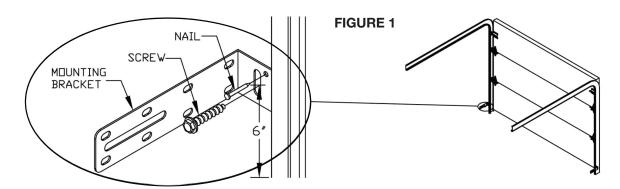
**NOTE:** The MK00650 photocell system has a maximum range of 24 ft. Sun Visor protector optional.

#### Installation

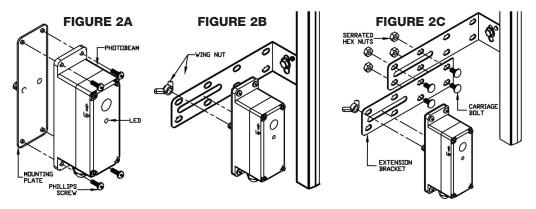
**NOTE:** Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

#### **Wall installation**

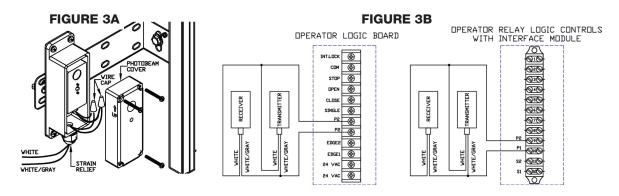
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Figure 1.



- 3. Using the 8 Phillips head screws, attach the receiver and the transmitter to the two mounting plates (Figure 2A).
- 4. Using the wing nuts, attach the receiver and the transmitter of the photo system to the mounting L-brackets (with arrow pointing up) as shown in Figure 2B. Note that the receiver and transmitter can be installed on the left or right side of the door. For applications requiring the photobeams to be further away from the wall, use the extension brackets provided as shown in Figure 2C.



- 5. Adjust the position of the transmitter and receiver on the slot of the brackets and tightly secure the wing nuts.
- 6. Loosen the 4 fastening screws and remove the cover from the photobeam transmitter and receiver housings and insert electrical wire through the strain relief (Figure 3A). Pair the two white/gray wires together from transmitter and receiver.
- 7. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3B. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



For Nice Nema-1 and Nema-4 photobeams

#### Aligning the photo beams:

- 1. Turn the power on to the operator. If the transmitter and receiver are installed properly, the lights on both the transmitter (red LED) and receiver (green LED) will be ON.
- 2. If the photo beams are not aligned properly, the receiver light (green) is OFF. Adjust the position of the transmitter and/or the receiver on the slot of the mounting bracket until the light on the receiver is ON and then secure to the bracket.

#### **Photo system operation:**

Nice photo beams must be connected for the door to close in momentary mode (unless a Nice monitored 2- wire edge is connected). When the photo system is properly installed and aligned, the infrared beam will detect any obstruction in the path of the beam. Upon detecting an obstruction, closing door will stop and reverse to full open.

The Nice operator control circuit continuously monitors the correct operation of the photo system. If the photo beams are not connected or not functioning properly, the operator will go into fail-safe mode and closing door will reverse to full open. In fail-safe mode door can only be closed by constant pressure on close.

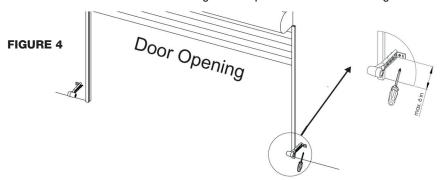
#### To test the photo system:

- 1. Open the door to full open position.
- Close the door.
- 3. When door is closing, obstruct the beam. The door should stop and reverse.

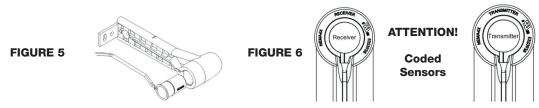
#### FRABA N-4/4 Thru-Beam Photocell (MK00697)

**NOTE:** The MK00697 photocell system has a maximum range of 45 ft. Sun Visor protector optional.

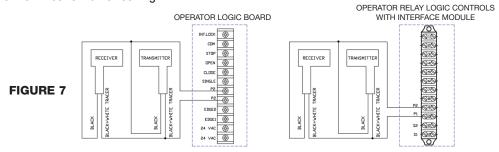
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws provided as shown in Figure 4.



3. Plug sensors into flexible adapters as shown in Figure 5. Please note that the 2 brackets are not identical. The receiver (Rx) must be installed into the receiver adapter and the transmitter (Tx) must be installed into the transmitter adapter (Figure 6).



4. Pair the two black and the two black with white tracer wires together from transmitter and receiver. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 7. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



5. Turn the power on to the operator. Align transmitter and receiver by adjusting angle and height of the fixture (Figures 8A and 8B).



- 6. Utilize LEDs on photocells for alignment and trouble shooting. Make sure to tighten screws and wing nuts after photocells are aligned.
  - Red LED (ON), Green LED (ON): Normal operation
  - Red LED (ON), Green LED (OFF): No power. Verify wiring
  - Red LED (Blinking twice), Green LED (ON): Bad Alignment, or Obstructed Beam, or Rx defective
  - Red LED (Blinking twice), Green LED (OFF): Check power and wiring to Rx, or Rx defective
  - Red LED (Blinking three times), Green LED (ON): Rx receiving sunlight (or interference). Install visor or interchange position
    of transmitter and receiver to reduce sunlight affecting receiver.

**To test the photo system:** Open the door to full open position. Close the door. When door is closing, obstruct the beam. The door should stop and reverse.

#### **Clutch Adjustment**

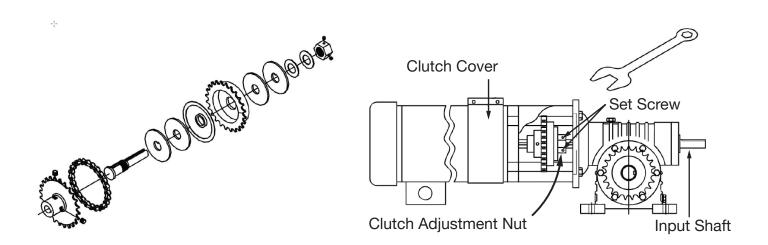
#### **In-Line Clutch**

#### If an optional In-line Clutch was ordered with your operator:

- 1. Loosen bolts on clutch cover and slide cover towards motor to access clutch.
- 2. Loosen the two set screws on clutch adjustment nut.
- Rotate clutch nut counterclockwise (loosen) until there is insufficient tension to permit clutch to drive door.

**NOTE:** When adjusting Nut, make sure to secure input shaft to not allow shaft to rotate when tightening or loosening nut.

- 4. Gradually tighten clutch nut until the tension is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 5. Tighten the 2 set screws after each time the unit is tested for clutch adjustment. After adjustment is completed make sure set screws are locked in place. Re-install clutch cover.



#### Fire Release Mechanism Installation

#### If an optional Fire Release Mechanism was ordered with your operator:

- 1. Loosen socket head cap screw on adjustment nut. Loosen the fire release adjustment nut.
- 2. Slide fire release assembly onto output shaft of reducer. Align assembly so that the drive sprocket on assembly is aligned with door sprocket when the assembly is not engaged (i.e. when the engagement arm is at rest and the internal spring is not compressed).
- 3. Tighten set screw on fire release hub.
- 4. Using fire release adjustment tool, rotate fire release adjustment nut so as to allow 3/16" clearance between the clutch hub and the drive sprocket hub when the mechanism is not engaged.
- 5. After adjustment is completed make sure socket head cap screw on clutch nut is locked in place.
- 6. Verify fire release mechanism by pushing or pulling the engagement arm so as to engage the 3 ball bearings into the 3 holes in the drive sprocket.
- 7. Rotate and position engagement arm so as to not interfere with operator drive chain. Slide stabilizing rod through slot of engagement arm and attach to frame or external support to prevent arm from rotating during operation.

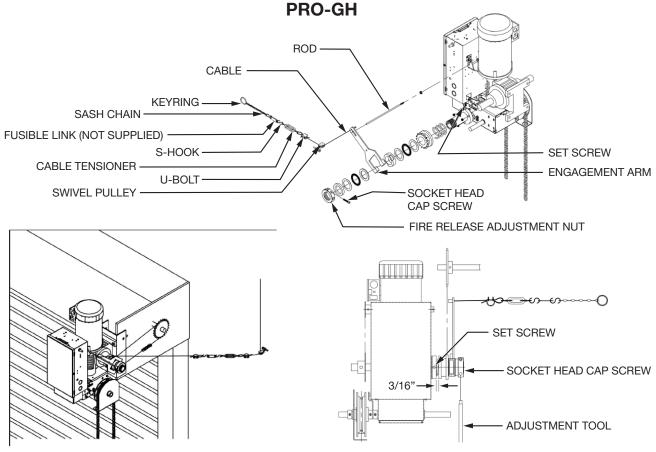
**NOTE:** Location of arm and stabilizing bolt vary depending on mounting and specifics of the particular installation.

8. Attach fusible link (not supplied) to cable tensioner on cable assembly. Using pulleys and sash chain provided, position cable assembly so as to locate fusible link in appropriate location to suit installation.

**NOTE:** Cable assembly may be installed to pull release arm towards the operator or away from operator, whichever is most applicable to the particular installation.

- 9. Attach the keyring located at the end of sash chain to a fixed location so that tension on cable will cause engagement arm to fully engage the fire release mechanism.
- 10. When fusible link melts, the cable should release tension on the arm allowing the spring loaded fire release mechanism to disengage drive sprocket causing an open door to close under it's own weight.

**NOTE:** Limit switch settings must be re-adjusted anytime the fire release has been activated.



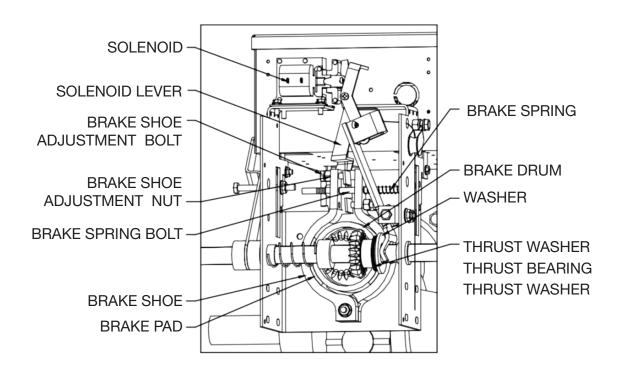
# Brake Adjustment

The brake adjustment is factory set and should only require minor adjustment after extensive use.

Verify brake adjustment by manually holding in solenoid plunger. When brake is properly adjusted, the brake shoe pads should make complete contact with brake drum with sufficient brake spring tension to stop and maintain door when solenoid is deenergized. When solenoid is energized, brake shoes should release from drum with sufficient clearance to avoid contact between shoes and drum.

To adjust brake tension, tighten (to increase) or loosen (to decrease) nylon lock nut on brake spring bolt. Observe solenoid during electrical testing of brake. Brake spring tension must be adjusted so that solenoid should pull and release smoothly and quietly. Too much or too little tension on brake spring may cause solenoid to burn out.

To adjust individual brake shoes, loosen nut on brake shoe adjustment bolt and adjust bolt. When properly adjusted, there should be a small clearance between adjustment bolt and solenoid bracket when solenoid is de-energized. When solenoid is energized, brake shoes should move away from drum with sufficient clearance to avoid friction between brake shoe pad and drum. After adjustments are made be sure to tighten nuts on brake shoe adjustment bolts.



# **Emergency Manual Operation**

 The PRO-GH and PRO-GHC operators are equipped with an emergency disconnect device with interlocked power cutout switch to manually operate door in case of emergency. This feature should not be used to manually operate a malfunctioning door.

# **A** WARNING **A**

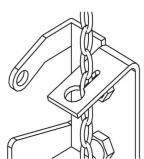
TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO USE EMERGENCY DISCONNECT SYSTEM WHILE OPERATOR IS RUNNING.

POWER TO THE OPERATOR SHOULD BE TURNED OFF PRIOR TO OPERATING MANUALLY.

1. **If operator is supplied with standard chain keeper:** Pull the disconnect chain through the hole of keyhole and lock in place by inserting chain in slot of keyhole.





2. **If operator is supplied with optional floor level disconnect lever:** Pull disconnect lever downwards and lock in place by bending lever around bracket lip as shown.



3. Operate door by pulling on hand chain. To return to electrical operation, release disconnect chain and allow to return to original position. Lock hand chain in place (to Chain Keeper or Floor Level Disconnect) when not in use.





#### **Operator Maintenance**

# A WARNING A

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED.

• Inspect manual function of the door every 3 months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.

#### Every 3 months:

- 1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
- 2. Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
- Verify and adjust brake (Do not lubricate).
- 4. Lubricate chains, bearings and limit shaft.
- 5. Verify that motor, solenoid and operator runs smoothly and quietly.

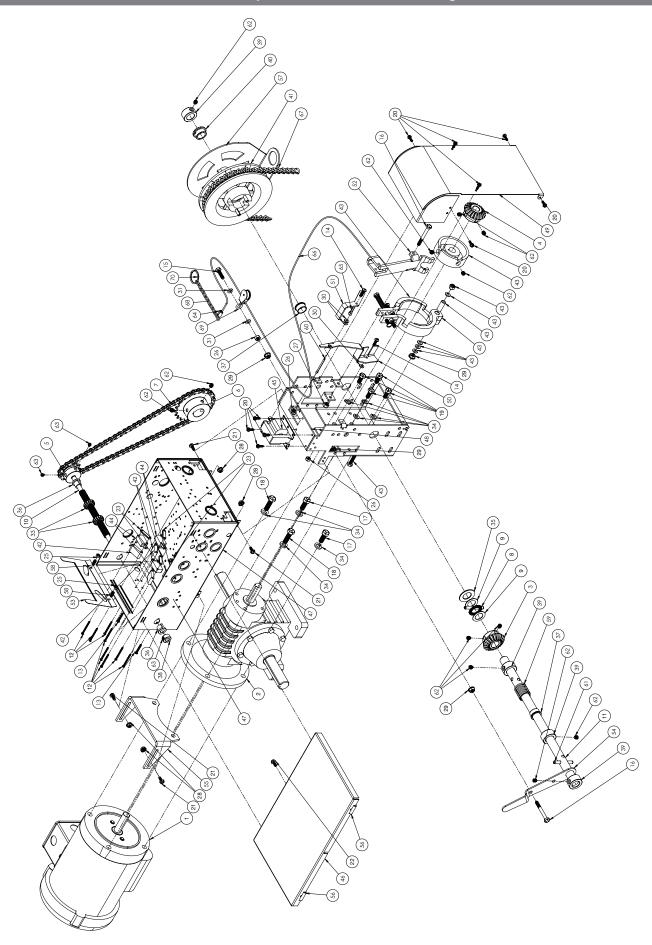
#### Every 6 months:

- 1. Verify tightness of all fasteners and set screws.
- 2. Verify that operator is properly secured.
- 3. Inspect manual disconnect.

#### • Every 12 months:

- 1. Perform a complete service check.
- 2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
- Verify tightness of all terminal strip screws and electrical connections.
- 4. Verify power supply, voltage of input terminals during operation.
- 5. Verify that current consumption of operator corresponds to nameplate information.

# Jackshaft Operator Pro-GH Parts Diagram



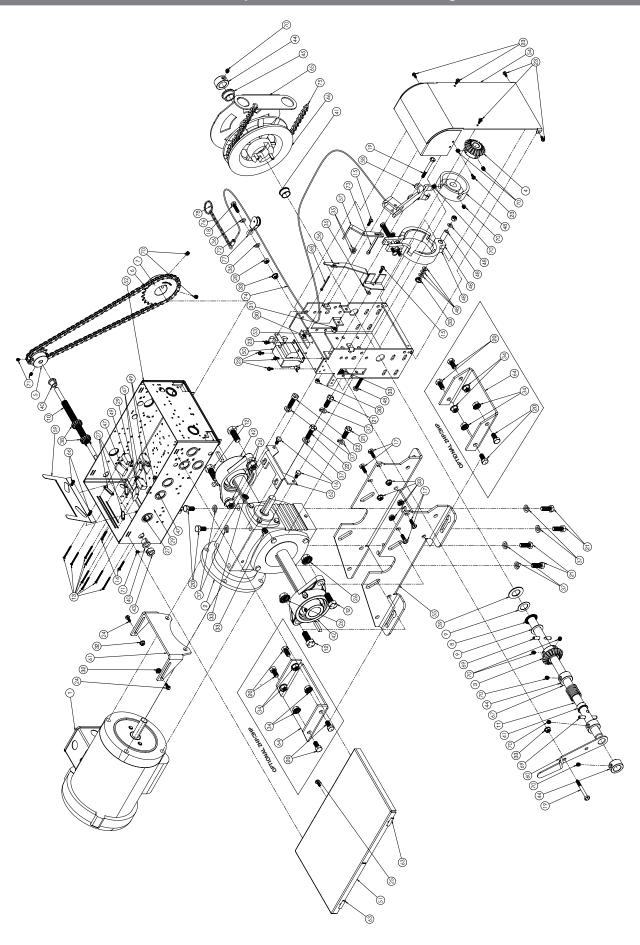
# **Jackshaft Operator Pro-GH Parts List**

| 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17                                       | Motor 1/2HP 110/230V 1PH TEFC 56C  Gear Reducer Chenta 55 45:1 56C  Bevel Gear 20 Teeth - 3/4" ID  Bevel Gear 20 Teeth - 5/8" ID  410B12 x 3/8" Sprocket  Sprocket 410B23 x 1"  #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1" | 1 1 1 1 1 1 1 1 2 1 1 8 2 2 2   |
|---|--|---|
| 3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17 | Bevel Gear 20 Teeth - 3/4" ID  Bevel Gear 20 Teeth - 5/8" ID  410B12 x 3/8" Sprocket  Sprocket 410B23 x 1"  #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 1<br>1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>8<br>2  |
| 4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17      | Bevel Gear 20 Teeth - 5/8" ID  410B12 x 3/8" Sprocket  Sprocket 410B23 x 1"  #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"  | 1<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>8<br>2  |
| 5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17           | 410B12 x 3/8" Sprocket  Sprocket 410B23 x 1"  #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 1<br>1<br>1<br>1<br>2<br>1<br>1<br>8<br>2   |
| 6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17                | Sprocket 410B23 x 1"  #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 1<br>1<br>1<br>2<br>1<br>1<br>8<br>2  |
| 7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17                     | #410 Roller Chain 67 Links C/W Connecting Link (For Reducer CH 55)  Thrust Needle Bearing NTA 1220  Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 1<br>1<br>2<br>1<br>1<br>8<br>2   |
| 8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16                                | Thrust Needle Bearing NTA 1220 Thrust Washer 3/4" ID Limit Shaft 3/8" - 1/2" x 9.75" Disconnect Shaft Gearhead 3/4" x 15.75" R.H. Philips Machine Screw 4-40 UNC x 1-1/2" R.H. Philips Machine Screw 6-32 UNC x 1" R.H. Philips Machine Screw 10-32UNF x 5/8" Hex Head Bolt 1/4"-20UNC x 1"  | 1<br>2<br>1<br>1<br>8<br>2  |
| 9<br>10<br>11<br>12<br>13<br>14<br>15<br>16                                     | Thrust Washer 3/4" ID  Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 2<br>1<br>1<br>8<br>2   |
| 10<br>11<br>12<br>13<br>14<br>15<br>16<br>17                                    | Limit Shaft 3/8" - 1/2" x 9.75"  Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"  | 1<br>1<br>8<br>2  |
| 11<br>12<br>13<br>14<br>15<br>16<br>17  | Disconnect Shaft Gearhead 3/4" x 15.75"  R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"   | 1<br>8<br>2   |
| 12<br>13<br>14<br>15<br>16<br>17  | R.H. Philips Machine Screw 4-40 UNC x 1-1/2"  R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"  | 8 2   |
| 13<br>14<br>15<br>16<br>17  | R.H. Philips Machine Screw 6-32 UNC x 1"  R.H. Philips Machine Screw 10-32UNF x 5/8"  Hex Head Bolt 1/4"-20UNC x 1"  | 2   |
| 14<br>15<br>16<br>17  | R.H. Philips Machine Screw 10-32UNF x 5/8" Hex Head Bolt 1/4"-20UNC x 1"   |   |
| 15<br>16<br>17  | Hex Head Bolt 1/4"-20UNC x 1"  | 2   |
| 16<br>17  | Hex Head Bolt 1/4"-20UNC x 1"  | _   |
| 17  |  | 1   |
| 17  | Hex Head Bolt 1/4" - 20UNC x 2-1/4" (Partial Thread)   | 2   |
|   | Hex Head Bolt 3/8-16UNC x 1"   | 2   |
| 18  | Hex Head Bolt 3/8-16UNC x 1-1/4"   | 2   |
| 19  | Hex Head Slotted Bolt 5/16"-18UNC x 3/4"   | 4   |
| 20  | Hex Head Slotted Self Rounding Washer Head Screw 8-32UNF x 3/8"  | 10  |
|   |  | 4   |
|   | -  | 1   |
|   |  | 4   |
|   |  | 1   |
|   |  | 2   |
|   |  | 2   |
|   |  | 1   |
|   |  | 4   |
|   |  | 4   |
|   |  | 3   |
|   |  | 2   |
|   |  | 4   |
|   |  | 2   |
|   |  | 4   |
|   |  | 1   |
|   |  | 2   |
|   | -  | 2   |
|   |  | 1   |
|   |  | 4   |
|   |  |   |
|   |  | 1   |
|   | -  | 1 4   |
|   | ·  |   |
|   |  | 1   |
|   |  | 4   |
|   |  | 1   |
|   |  | 1   |
| 45<br>45  | Solenoia 460V  | 1   |
|   | 21<br>22<br>23<br>24<br>25<br>26<br>27<br>28<br>29<br>30<br>31<br>34<br>33<br>34<br>35<br>36<br>37<br>38<br>39<br>40<br>41<br>42<br>43<br>44<br>45<br>45<br>45   | 22 HHB Ser Wash Type F Head Reg Thr #10-32 x 1/2" 23 Double Nut for Lim-Sw 24 Hex Nut 1/4-20UNC 25 Hex Nylon Lock Nut 6-32UNC 26 Hex Nylon Lock Nut 10-32UNF 27 Hex Nylon Lock Nut 1/4"-20UNC 28 Ribbed Hex Nut 10-32UNF 29 Ribbed Hex Nut 1/4" - 20 30 Flat Washer #10 31 Flat Washer #10 31 Flat Washer 0.25 ID x 0.5" OD 34 Lock Washer for 3/8" Screw 33 Limit Cam 1/2"-20UNF 34 Lock Washer 5/16" 35 Flat Washer 13/16" ID x 1.5" OD x 1/16" Thick 36 T-Bushing 3/8" ID 37 Bronze Flange Bushing 3/4" ID x 7/8" OD 38 Collar 3/8" ID - 3/4" OD 39 Collar 3/4" ID - 1.25" OD 40 Bronze Flange T-Bushing 0.752 ID x 1.00 OD x 0.50 Long 41 Pocket Wheel C/W 2 Pins and Bushing 3/4" ID 42 Limit Switch Double Spacer 3/4" 43 Brake Assembly #2 (Gearhead Operator 3") 44 Limit Switch 45 Solenoid 240V |

# Jackshaft Operator Pro-GH Parts List

| CODE    | ITEM # | DESCRIPTION (PRO-GH)                                    | QUANTITY |
|---------|--------|---|----------|
| MM00001 | 46     | Control Box Cover                                       | 1        |
| MM00002 | 47     | Control Box MSI0001                                     | 1        |
| MM00004 | 48     | Frame Gearhead MSI0030                                  | 1        |
| MM00005 | 49     | Gearhead Back Cover                                     | 1        |
| MM00015 | 50     | Solenoid Lever Gearhead Operator                        | 1        |
| MM00017 | 51     | Pivot Bracket Gearhead                                  | 1        |
| MM00020 | 52     | Disconnect Arm Gearhead                                 | 1        |
| MM00024 | 53     | Cam Plate   | 1        |
| MM00026 | 54     | Cut-Out Switch Activation Plate GH                      | 1        |
| MM00027 | 55     | Rear Box Support Bracket GH                             | 1        |
| MM00046 | 56     | Control Box Hinge                                       | 2        |
| MM00431 | 57     | Chain Guard   | 1        |
| MO00001 | 58     | Cam Plate Compression Spring (0.178ID x 0.032G x 0.55L) | 2        |
| MO00006 | 59     | Spring #5 0.92"ID x 0.09" x 2.00" LB E.G. #5            | 1        |
| MQ00001 | 60     | Cotter Pin 1/8 x 1.5"                                   | 1        |
| MQ00007 | 61     | Spring Pin 1/4" x 2"                                    | 2        |
| MQ00008 | 62     | Set Screw 5/16"-18UNC                                   | 12       |
| MQ00009 | 63     | Set Screw 1/4" - 20                                     | 3        |
| MQ00011 | 64     | 3/32" Aluminum Oval Sleeves                             | 1        |
| MQ00018 | 65     | Cotter Pin 3/16 x 2"                                    | 1        |
| MR00001 | 66     | 3/32" Cable 13" Long C/W Cable Stop                     | 1        |
| MR00006 | 67     | Hand Chain Door Height                                  | 1        |
| MR00008 | 68     | Disconnect Sash Chain                                   | 1        |
| MU00001 | 69     | Swivel Pulley   | 1        |
| MU00002 | 70     | Keyring 1-1/4"  | 1        |

# Jackshaft Operator Pro-GHC Parts Diagram



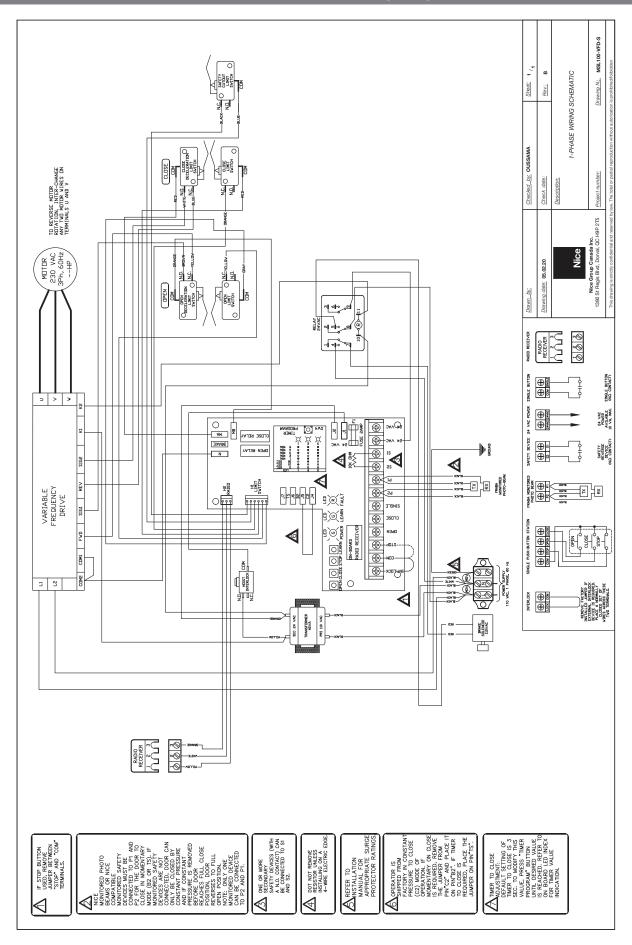
# Jackshaft Operator Pro-GHC Parts List

| CODE       | ITEM# | DESCRIPTION (PRO-GHC)  | QUANTITY |
|------------|-------|--|----------|
| MB01003    | 1     | Motor 1/2HP 110-230V 1PH TEFC 56C  | 1        |
| MC00012    | 2     | Gear Reducer BHC 63 40:1 (For 1/2, 3/4, 1 and 1.5HP)                             | 1        |
| MC00007    | 2     | Gear Reducer BHC 80 40:1 143TC (For 2HP)   | 1        |
| MC00008    | 2     | Gear Reducer BHC 80 40:1 182TC (For 3 and 5HP)                                   | 1        |
| MD000001   | 3     | Bevel Gear 20 Teeth - 3/4" ID  | 1        |
| MD00001    | 4     | Bevel Gear 20 Teeth - 5/8" ID  | 1        |
| MD00002    | 5     | 410B12 x 3/8" Sprocket   | 1        |
|            | 6     | ·  | 1        |
| MD00008    | 7     | #410 Chain (49 Links C/W Link)   |          |
| MD00051    |       | Sprocket 410B23 x 1-1/4" (For 1/2, 3/4, 1 and 1.5HP)                             | 1        |
| MD00052    | 7     | Sprocket 410B32 x 1-3/8" (For 2, 3 and 5HP)                                      | 1        |
| MD00409    | 8     | Thrust Needle Bearing NTA 1220   | 1        |
| MD00410    | 9     | Thrust Washer 3/4" ID  | 2        |
| ME00001    | 10    | Limit Shaft 3/8" - 1/2" x 9.75"  | 1        |
| ME00008    | 11    | Disconnect Shaft Gearhead 3/4" x 15.75"  | 1        |
| MF00002    | 12    | Hex Head Bolt 1/2"-13UNC x 1-1/4" (Full Thread)                                  | 4        |
| MF00003    | 13    | R.H. Philips Machine Screw 4-40 UNC x 1-1/2"                                     | 8        |
| MF00004    | 14    | R.H. Philips Machine Screw 6-32 UNC x 1"   | 2        |
| MF00005    | 15    | R.H. Philips Machine Screw 10-32UNF x 5/8"                                       | 2        |
| MF00006    | 16    | Hex Head Bolt 1/4"-20UNC x 1/2"  | 2        |
| MF00007    | 17    | Hex Head Bolt 1/4"-20UNC x 3/4"  | 4        |
| MF00008    | 18    | Hex Head Bolt 1/4"-20UNC x 1"  | 1        |
| MF00009    | 19    | Hex Head Bolt 1/4"-20UNC x 2-1/4" (Partial Thread)                               | 2        |
| MF00011    | 20    | Hex Head Bolt 3/8"-16UNC x 3/4" Long   | 10       |
| MF00019    | 21    | Hex Head Bolt 3/8-16UNC x 1"   | 6        |
| MF00020    | 22    | Hex Head Bolt 3/8-16UNC x 1-1/4"   | 2        |
| MF00045    | 23    | Hex Head Slotted Self Rounding Washer Head Screw 8-32UNF x 3/8"                  | 10       |
| MF00046    | 24    | Hex Head Slotted Self Rounding Washer Head Screw 10-32UNF x 1/2"                 | 4        |
| MF00124    | 25    | HHB Ser Wash Type F Head Reg Thr #10-32 x 1/2"                                   | 1        |
| MG00001    | 26    | Ribbed Hex Nut 1/2"-13UNC  | 4        |
| MG00003    | 27    | Double Nut for Lim-Sw  | 4        |
| MG00006    | 28    | Hex Nut 1/4-20UNC  | 1        |
| MG00007    | 29    | Hex Nylon Lock Nut 6-32UNC   | 2        |
| MG00008    | 30    | Hex Nylon Lock Nut 10-32UNF  | 2        |
| MG00009    | 31    | Hex Nylon Lock Nut 1/4"-20UNC  | 1        |
| MG00010    | 32    | Ribbed Hex Nut 10-32UNF  | 4        |
| MG00011    | 33    | Ribbed Hex Nut 1/4"-20   | 10       |
| MG00013    | 34    | Ribbed Hex Nut 3/8"-16 UNC   | 8        |
| MG00016    | 35    | Flat Washer #10  | 3        |
| MG00017    | 36    | Flat Washer 0.25 ID x 0.5" OD  | 2        |
| MG00018    | 37    | Lock Washer for 3/8" Screw   | 10       |
| MG00030    | 38    | Limit Cam 1/2"-20UNF   | 2        |
| MG00099    | 39    | Flat Washer 13/16" ID x 1.5" OD x 1/16" Thick                                    | 1        |
| MH00001    | 40    | T-Bushing 3/8" ID  | 2        |
| MH00003    | 41    | Bronze Flange Bushing 3/4" ID x 7/8" OD  | 2        |
| MH00004    | 42    | Flange Bearing C.I. 1-1/4" UCFL 207 20G Pillow Block (For 2 and 3HP)             | 2        |
| MH00005    | 42    | Flange Bearing C.I. 1-1/4" UCFL 207 20G Pillow Block (For 1/2, 3/4, 1 and 1.5HP) | 2        |
| MH00006    | 43    | Collar 3/8" ID - 3/4" OD   | 1        |
| MH00008    | 44    | Collar 3/4" ID - 1.25" OD  | 4        |
| MH00110    | 45    | Bronze Flange T-Bushing 0.752 ID x 1.00 OD x 0.50 Long                           | 1        |
| MI00003    | 46    | Pocket Wheel C/W 2 Pins and Bushing 3/4" ID                                      | 1        |
| MJ00006    | 47    | Limit Switch Double Spacer 3/4"  | 4        |
| MJ00014    | 48    | Brake Assembly #2 (Gearhead Operator 3")   | 1        |
| 1410000014 | 40    | Dialo / Boothby #2 (Godiffold Operator O)  |          |

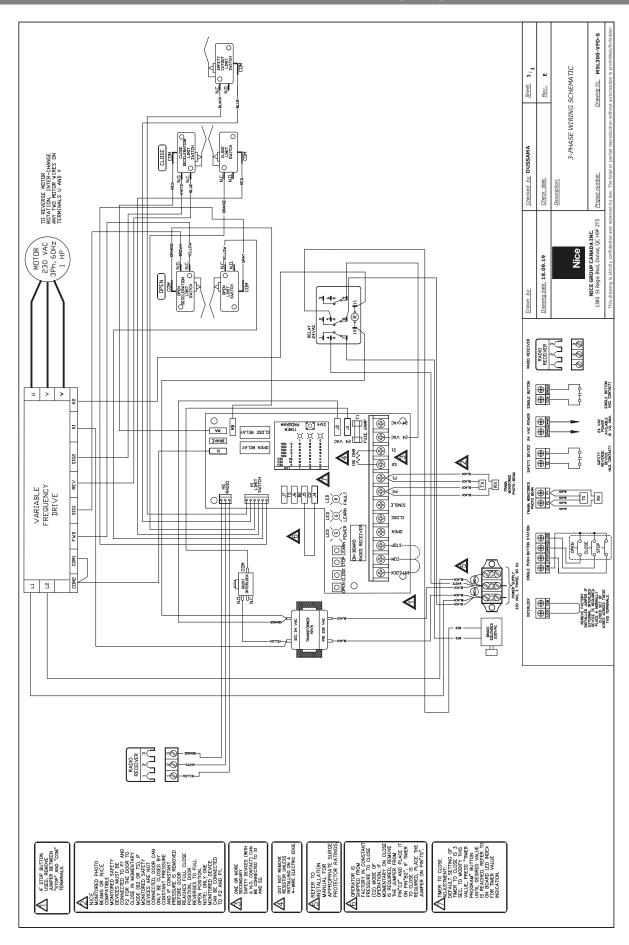
# Jackshaft Operator Pro-GHC Parts List

| CODE               | ITEM #   | DESCRIPTION (PRO-GHC)  | QUANTITY |
|--------------------|----------|--|----------|
| MK00004            | 49       | Limit Switch   | 4        |
| MK00026            | 50       | Solenoid 120V  | 1        |
| MK00027            | 50       | Solenoid 240V  | 1        |
| MK00028            | 50       | Solenoid 460V  | 1        |
| MK00029            | 50       | Solenoid 575V  | 1        |
| MM00001            | 51       | Control Box Cover  | 1        |
| MM00002            | 52       | Control Box MSI0001  | 1        |
| MM00004            | 53       | Frame Gearhead MSI0030 (For 1/2, 3/4, 1, 1.5, 2HP)           | 1        |
| MM00255            | 53       | Frame GH 3HP (For 3HP)                                       | 1        |
| MM00005            | 54       | Gearhead Back Cover  | 1        |
| 80000MM            | 55       | Frame Gearhead Canadian MSI0034                              | 1        |
| MM00015            | 56       | Solenoid Lever Gearhead Operator                             | 1        |
| MM00017            | 57       | Pivot Bracket Gearhead                                       | 1        |
| MM00020            | 58       | Disconnect Arm Gearhead                                      | 1        |
| MM00024            | 59       | Cam Plate  | 1        |
| MM00026            | 60       | Cut-Out Switch Activation Plate GH                           | 1        |
| MM00027            | 61       | Rear Box Support Bracket GH (For 1/2, 3/4, 1 and 1.5HP)      | 1        |
| MM00028            | 61       | Rear Bracket GHC (RED 80-182TC) (For 2 and 3HP)              | 1        |
| MM00029            | 62       | Reducer Support Bracket Gearhead (For 1/2, 3/4, 1 and 1.5HP) | 1        |
| MM00030            | 62       | Frame/Reducer 80 Support Bracket (For 2 and 3HP)             | 1        |
| MM00046            | 63       | Control Box Hinge  | 2        |
| MM00149            | 64       | Frame Support U-Bracket Gearhead Pro-GHC                     | 2        |
| MM00431            | 65       | Chain Guard  | 1        |
| MO00001            | 66       | Cam Plate Compression Spring (0.178ID x 0.032G x 0.55L)      | 2        |
| MO00006            | 67       | Spring #5 0.92"ID x 0.09" x 2.00" LB E.G. #5                 | 1        |
| MQ00001            | 68       | Cotter Pin 1/8" x 1.5"                                       | 1        |
| MQ00007            | 69       | Spring Pin 1/4" x 2"   | 2        |
| MQ00008            | 70       | Set Screw 5/16"-18UNC  | 12       |
| MQ00009            | 71       | Set Screw 1/4"-20  | 3        |
| MQ00011            | 72       | 3/32" Aluminum Oval Sleeves                                  | 1        |
| MQ00018            | 73       | Cotter Pin 3/16 x 2"   | 1        |
| MR00001            | 74       | 3/32" Cable 13" Long C/W Cable Stop                          | 1        |
| MR00006            | 75       | Hand Chain Door Height                                       | 1        |
|                    |          |  |          |
| MR00008            | 76       | Disconnect Sash Chain  | 1        |
| MR00008<br>MU00001 | 76<br>77 | Disconnect Sash Chain Swivel Pulley                          | 1        |

# MS100-WW-F 1-Phase Wiring Diagram



#### MS100-IM-WW-F 1-Phase Wiring Diagram



| Notes |
|-------|
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |

| Notes |
|-------|
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |

| Notes |
|-------|
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |
|       |

Technical Support: 877-888-1116 Technical Support Hours: M - F, 8:00 a.m. - 6:00 p.m. ET Nice North America c/o Customer Service 5919 Sea Otter Place, Suite 100 Carlsbad, CA 92010

